

**Operator's Manual** 





# **Operator's Manual**

with Parts Illustrations

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You may void the game warranty (printed on the inside back cover of this manual) if you do any of the following:

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- All ground wires in the game are properly connected as shown in the game wiring diagram.
- The power cord is properly plugged into a grounded three-wire outlet.
- On games provided with an Electromagnetic Interference (EMI) ground plane, be sure that the game printed-circuit boards (PCBs) are properly installed on the EMI ground plane and that the end board is securely installed with all screws in place and tightened.

If you are still unable to solve the interference problem, please contact Customer Service at Atari Games Corporation. See the inside front cover of this manual for service in your area.

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# Set-Up



#### How to Use This Manual

This manual is written for operators and service personnel. It provides information for setting up, playing, testing, and maintaining your Steel Talons™ game. Steel Talons is a one- or two-player helicopter flying game that uses

two sets of controls and monitors to provide a very realistic sensation of the landscape ahead and below the player. \$\frac{\text{T}}{3}\$ Chapter 1 contains set-up and game play information. \$\frac{\text{T}}{3}\$ Chapter 2 contains self-test procedures and additional diagnostic tests. The self-test is important in the Steel Talons game. You can troubleshoot the PC boards, main circuits, and controls us-



ing more than 60 screens in the self-test. You should regularly test the boards and controls with the self-test to keep your game in peak condition and at top earnings. ¶ Chapter 3 contains the preventive maintenance schedule for the

game and the repair procedures, flowcharts, and troubleshooting tables for each control. If you have problems with your game, use this chapter to troubleshoot and to repair it. Be sure to perform the preventive maintenance tasks to keep your game in good condition. \$\exists\$ Chapter 4 contains the illustrated parts lists.

#### Operating the Game

To operate your game for maximum income, make sure your players know that the game is designed to be flown like a real helicopter. You should regularly do the automated self-test and check the controls with the Control Inputs screen in the self-test. By using the self-test regularly, you can find and fix problems immediately. This lets you keep your game in top condition.

#### NOTE

If you are installing a new printed-circuit (PC) board or a control in your game, go through the Reset Pot Values screen in the self-test. This is explained in Chapter 2. Self-Test.

#### Inspecting the Game

#### WARNING

To avoid electrical shock, do not plug in the cabinet until it has been properly inspected and set up for the line voltage in your area.

This cabinet should be connected to a grounded threewire outlet only. If you have only two-wire outlets, we recommend that you hire a licensed electrician to install grounded outlets. Players can receive an electrical shock if the cabinet is not properly grounded.

Inspect your Steel Talons game carefully to ensure that the game is complete and was delivered to you in good condition.

Inspect the cabinet and seat as follows:

- Examine the exterior of the cabinet for dents, chips, or broken parts.
- Open the upper and lower rear access panels. Unlock and open the coin doors. Inspect the interior of the cabinet as follows:
  - a. Check that all plug-in connectors on the cabinet hamesses are firmly plugged in. Do not force connectors together. The connectors are keyed so they fit only in the proper orientation. A reversed connector can damage a printed-circuit board (PCB). This will void your warranty.
  - Ensure that all plug-in integrated circuits on each PCB are firmly plugged into their sockets.
  - c. Inspect the power cord for any cuts or dents in the insulation
  - d. Inspect the power supply. Make sure that the correct fuses are installed. Check that the harness is plugged in correctly and that the fuse

Characteristic	Specification
Power Consumption	480 W maximum
Line Fuse Rating	4 Amps
Line Voitage	102 to 132 VAC
Temperature	5° to 38° C (37° to 100° F)
Humidity	Not to exceed 95% relative
Width	49.5 inches (125.7 cm)
Depth	69 inches (175.3 cm)
Height	73 inches (185 5 cm)
Shipping Weight	974 lbs. (442 kg)
Assembled Weight (approx.)	900 lbs (409 kg)

#### Table 1-1 Simulator Specifications

block cover is mounted in place. Check that the green ground wires are connected.

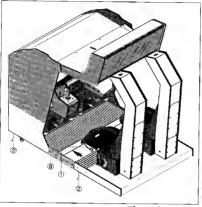
e. Inspect other sub-assemblies, such as the video display, controls, printed-circuit boards (PCBs), and speakers. Make sure that they are mounted securely and that the ground wires are connected.

#### Assembling the Game

The game, seat platform, and attraction assembly are shipped in three separate boxes. You will need a helper to assemble the game. Refer to Figure 1-1 during this procedure.

The assembly hardware described below is packaged inside the coin box. Most of the steps below are illustrated with circled numbers in Figure 1-1.

- Push the seat platform close to the game, so that
  they are about 6 inches apart. Plug the three game
  cords and the harness into the corresponding seat
  platform sockets (the sockets and cords are labeled). Push the excess of the cords into the game
  cavity, to avoid interference when both structures
  are joined together.
- 2. Make sure the game is in place. It is nearly impossible to move the game or readjust the seat platform levelers once the canopy is attached. Adjust the seat platform levelers so the platform is exactly at the same level as the game cabinet. (Turning the levelers clockwise ruises the seat platform.)
- Unbolt the 1/4-20 hex bolts located at the top of each column. Also remove the lock washer and fender washer.
- With a helper, push the cabinet against the seat platform. Make sure all the cords remain properly connected.



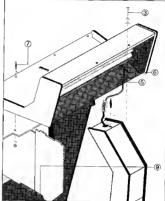


Figure 1-1 Game Assembly

- Remove the attraction shield from the canopy. Position the canopy on top of the columns. Feed the fluorescent harness from the right column up through the round hole into the attraction box.
- 6. Align one column's bolt hole with the matching slotted hole on the attraction assembly. The holt should be located at the center of the attraction assembly slot Tighten the bolt, and repeat for the other column. The holts should be at the center of the slot to ensure clearance for the lower attraction retainer.
- Push the entire canopy unit towards the game cabinet to align the four bolt holes that secure the canopy and the cabinet. Use 1/4-20 x 2° button-head hex socket bolts, cap-nuts, and washers.
- To secure the seat platform to the game cabinet, install the black cabinet/platform brackets; use 1/4-20 x 2<sup>n</sup> button-head hex socket bolts and washers.
- Install the player divider panel by inserting n into the ceiling slots. Use a rubber mallet to fit the "U" retainer onto the bottom edge of the cabinet divider panel. Use 1/4/20 carriage bolts, washers.

and cap-nuts to secure the panel.

#### Setting Up the Software

Normally the game arrives fully calibrated and ready to play. However, if you think any of the controls are not operating properly, you should check them in the selftest procedure.

One example of a non-calibrated control is a cyclic indicator in the lower left corner of the screen (a yellow "\*" sign) that does not center itself when you release the joystick handle. Another example is any pot control that cannot reach its limits: the joystick and rudder controls have a box in the lower left corner of the screen to test this function during game play. Refer to Chapter 2, Self-Test, for more details.

#### Control and Switch Locations

#### Power On/Off Switch

The power on/off switch is located at the bottom right rear of the cabinet (the *left* when facing the rear of the cabinet).

#### Self-Test Switches

The self-test switches (one for each player station) are located behind the coin door on a metal component bracket. Pushing each switch up starts the self-test proSet-Up Steel Talons

cedure. See Chapter 2 for a complete description of the self-test.

The SAIIS (audio) boards also each have a self-test switch. For proper operation of the main self-test switches on the component bracket, make sure the audio board self-test switches are always pushed towards the nearest mounting screw.

#### **Volume Controls**

The volume controls (one for each player station) are digital, but are adjusted with the shafts on the component bracket behind the coin door. Refer to Chapter 2 for information on how to calibrate these potentiometers.

#### **Coin Counters**

The coin counters (one for each player station) are located behind the coin door. The coin counters record the number of coins deposited for the corresponding side of the game.

# Setting the Coin and Game Options

The Steel Talons coin and game options are set in the self-test. Refer to Chapter 2 for the recommended settings and the procedure for setting the options.

#### **Game Systems**

The Steel Talons game uses nine printed-circuit boards to give a realistic look and feel to helicopter flying. These boards and their functions are:

- Two Multisync boards the main game circuitry.
  These boards, which are the largest, hold the
  68010, the GSP (Graphic Systems Processor), the
  MSP (Math Systems Processor), and the microprocessor systems. The 68010 system contains program
  RAM and ROM. The GSP microprocessor system
  controls the video RAMs (VRAMs). The MSP controls collisions and the helicopter model.
- Two DS III boards these produce the polygon objects on the screen
- Two DSPCOM (Digital Signal Processor and Communication) boards these link the two player stations together
- Two SAIIS (Stand-alone Audio II Stereo) boards these provide the audio for each player station. One channel on each board powers the rear speaker in the column, and produces the helicopter sounds.

  The other channel

speaker on the control panel and produces all the sound effects, such as missiles firing.

 One Rump Thump/15V Regulator board — this board powers both Rump Thump solenoids (one under each seat). It also provides 15V regulated power to the pots (via the Multisync board).

#### **Maximizing Earnings**

For maximum earnings, regularly maintain your Steel Talons game following the instructions in Table 3-1, in Chapter 3.

When you set up the game and when you collect money, perform the automated self-test and check the controls with the Control Inputs screen in the self-test.

#### **Game Play**

This section describes the features and play of the Steel Talons game.

#### Introduction

Steel Talons represents the ultimate in current game technology, offering a realistic helicopter simulation experience to the player. Two players sit side-by-side to play cooperatively on a common mission to seek out and destroy the enemy, or to play a head-to-head game of cat and mouse. Although the cabinet is configured to enhance the appeal of two-player simultaneous play, players can opt to fly solo on the missions and challenge the computer-controlled enemy aircraft and ground targets.

#### **Details of Game Play**

The Steel Talons controls include a cyclic at each player station. This joystick-like device controls movement forward, backward, left and right. Each cyclic has a trigger button to fire the 30 mm machine gun and a thumb button to fire missiles or rockets.

Each player station also has a rudder (a rocking bar at the player's feet), which is used for stationary rotation. A collective (handle at the left side of the player's seat) controls the altitude of the helicopter.

Also included on each control panel is a "zoom" button. This button allows the players to select whether or not they want to zoom out of their helicopter to view it from a third-person perspective. For some play-

ers it is easiest to maneuver the helicopter when it can been seen relative to other objects on the battlefield.

As an alternative, players will score double points if they select a first-

powers the

Steel Talons Set-Lip

person view out the front windscreen of the heliconter.

The control panel also has an optional button for "Real Heli Flight." When pressed, a more realistic helicopter



formance features and controls of a modified Blackhawk Model S-67 helicopter. This option is included on Steel Talons to challenge real pilots and skilled players.

Real Helicopter Flight is offered as an experience for skilled players, and as such, it must be specifically selected. If the player crashes during Real Helicopter Flight, the game will default back to the standard computer-assisted flight mode. Players can then switch on Real Helicopter Flight if they desire.

The standard flight mode using computer assist makes controlling a helicopter a breeze even for rookie pi-lots. The standard flight mode assists players by limining the speed and altitude so they do not get lost in trying to find the other player and targets to fire upon. The standard flight mode also makes it easier for the players to land their helicopter without crashing. In addition, unrealistically quick acceleration and deceleration is allowed to make the game more fun to play.

Using the mission-select screen, players can choose the type of game they would like to play. For beginning players, there is a training mission that can be used to learn how to fly the Steel Talons simulator. In the training mission, the players follow a flight instructor through an obstacle course, repeating each of the moves made by the helicopter in front of them.

Duting the combat missions, players can fly solo or play cooperatively to seek out and destroy enemy targets. As the game progresses, the missions become more and more difficult with more and smarter enemy aircraft and ground targets.

Steel Talons also has a head-to-head mission, a favorite for competitive players. The head-to-head mission is a strategic game of hide and seek between the two player pilots: the objective is to shoot down the other player. The unique design of the Steel Talons cabinet makes it impossible for one player to see the screen of the other player to determine his location.

Steel Talons also features Atari's exclusive "rump thump". When a player gets shot by enemy fire or by the second player, there is an audible and tactile "thump" in his seat from a solenoid.

Players are awarded fuel for completing a mission. In addition, players earn ace, pass, or fail ratings depending upon the time used to complete the mission. At the end of each mission, the player's time is compared to a minimum time needed to pass. For a pass rating, additional fuel is given depending upon how quickly the player completed the level. If his

time beats the best time, the player will be given an ace rating and awarded bonus points.

The game is timed by the fuel consumed. The player's fuel level decreases over time and when he is hit by enemy fire. The helicopter can be refuelled by depositing more coins to continue the game.

#### **Game Play Hints**

#### Head-to-Head Missions

- Stay low to avoid showing up on the other player's map.
- Use the terrain to sneak up on the other player or to set a trap.
- In addition to avoiding the other player, each player may have anti-aircraft batteries or other objects near their starting base. These targets will shoot at the other player. You can also shoot and destroy the other player's targets. There may be radar or other targets in the world which can be destroyed by either player. These targets play a role in determining whether or not you show up on the other player's map.

#### Combat Missions

- In a two-player cooperative game, bonus points are awarded to the player with the most kills. 1000 points are awarded for each kill more than the other player.
- · Stay low to avoid jets.
- · Destroy jets on the runways before they take off.
- Use the map to locate your position and the position of targets.
- · Use the radar to locate targets near you.

# Self-Test

#### TESTING THE GAME

The Steel Talons<sup>13</sup> game is a complex machine.

the self-test. Also in the self-test you can check

To keep it at peak efficiency and maximum earnings, you should regularly check the controls, RAMs, ROMs, PCBs, and microprocessor systems. You can check all of these when you switch on



the video display, the statistics, and set the internal clock. If you are having electronic problems, you can check the state of various signals with the LEDs on the Multisync PCB.

Self-Test
Steel Talons

You should regularly check the following screens and information. We recommend you check these when you first set up the game, each time you collect money, or when the game is not working correctly:

- Use the automated self-test, which begins automatically when you turn on the self-test to test the program RAMs and ROMs, the video RAMs, color RAMs, the DS III board, the DSPCOM board, and the SAIIS sound board. The test takes about 5 minutes to run.
- Check the Control Inputs screen, which you choose from the Test Menu screen. This shows the voltage input to the Multisyne PCB. The Control Inputs screen lets you easily check the rump thump solenoid and the Real Heli Flight light. It can also be used if a switch is stuck on or not working.
- Check the Reset Pot Values screen to check the range of values for the joystick, foot pedal, collective, and volume control.

#### NOTE

If the pot values or ranges are wrong, your earnings may drop, since the player may not be able to turn, increase speed, or oain altitude.

 Check the statistics and histograms screens that show the statistical information about how and when your game is played.

Table 2-1 shows you what tests and screens to use at different times and for different problems.

# Entering and Exiting the Self-Test

You enter and exit the automated self-test procedure by turning the self-test switches on or off. The switches are located inside the coin door (a separate switch for each player station). The self-test consists of:

- A five-minute automated self-test of the ROM, RAM, the microprocessor, and the PC boards
- A Test menu from which you can run specific tests in case you receive error messages

#### NOTE

If you are running a specific test and turn off the self-test switch to exit, you may need to proceed through all the screens in the submenu before you return to the attract mode.

Problem or Type	Explanation
Automated Self-Test	When you switch on the self-test, the automated self-test is performed. This tests the program RAM and ROM and the PCBs. You can skip the self-test by pressing and holding the zoom button as soon as you enter the self-test.
Test Menu	Appears after the automated self-test. Select tests and information on this screen.
Regular Maintenance	Regularly do the following  1. Do the automated self-test.  2. Check the Operator Screens  3. Go to the Control Inputs screen to test the controls.
Game Sef-Up	When you first set up your game, do the following.  1. Do the automated self-test.  Make sure the options on the Operator Screens are set correctly for your location, or set to the defaults. In particular, you should check the pot ranges on the Reset Pot Values screen.  Go to the Control Inputs screen to test the controls.  Set the clock, if necessary, using the Set Time screen.
Control Problem	Do the Reset Pot Values screen (select the Operator Screens menu (tem) to recalibrate the controls.     If that does not correct the problem, go to the Control Inputs screen and see it the input from the control.     Go to Orbigoter 3 and check the troubleshooting table and maintenance information for that control.
Video Display Problem	Run through the Monitor Test Patterns screens, and compare then with the description later in this chapter
Electronics Problems	Do the automated self-test     Choose the Special Functions screen that applies to your problems, the GSP (Graphic Systems Processor), program ROM, DSI lib oard, DSPCOM board, or sound board test
Game Clock	Use the Set Time screen to set the internal game clock.

Table 2-1 Using the Self-Test Screens and Diagnostics

Steel Taions Self-Test

#### **Automated Self-Test**

When you enter the self-test, the game automatically tests the program ROM and RAM, the video RAM, the color RAM, the MSP (Math Systems Processor) RAM, the DS III PCB, the DSPCOM PCB, and the SAIIS (sound) PCB.

#### NOTE

If you do not see anything on the video display screen, you may have a video display problem or a game system problem. See the DIP Switches section at the end of this chapter to diagnose the problem

The automated testing takes about five minutes. The results appear on the screen. Messages in red alert you to a problem. You can run further testing from the Test menu.

If you do not want to wait for the systems and PCBs to be tested, you can skip these tests by pressing the zoom button while in the program ROM and RAM screen, Figure 2-1. (If the self-test proceeds beyond this screen, it will run its course.) If you want to exit to the attract mode, just tun the self-test switch off.

### Program ROM and RAM Test

When you enter self-test, the game tests the program ROM and RAM. The screen in Figure 2-1 shows the results of a program ROM and RAM test.

The top of the screen shows the ROM test result. The numbers on the left and the letters on the top of the



Figure 2-1 Program ROM and RAM Test Screen

screen show the locations of the ROMs on the Multisync PCB. If a white box appears, then the ROM there is good if an empty box appears (as shown at 200U and 210U), then the ROM there is bad. If nothing appears, then nothing was tested there.

This screen disappears after a few seconds and the selftest continues. However, the screen with the results of the complete self-test, shown in Figure 2-2, shows the message Bad Program ROM (or Bad Program RAM) if it found an error in the program ROMs or RAMs.

#### Microprocessor and Board Tests

After checking the program RAM and ROM, the automated self-test checks the game's microprocessor and PC boards. It tests the video RAM and color RAM in the GSP (Graphic Systems Processor) microprocessor system, the MSP RAM, the DS III board, the DSPCOM board, and the sound board. The test takes four to five minutes. You see the screen in Figure 2-2 when the test is completed.

If the system or board is good, OK follows the test name. If it is bad, the word Bad precedes the name of the hoard or system (except for the DS III board test, which gives more information). If you have a bad system or board, then choose Special Functions from the Test menu, choose the appropriate system or board tests from the Special Functions menu, and read the description of the tests in this chapter.

Here is a brief description of each microprocessor and board test performed during the automated self-test,

PROGRAM ROM: Described above.

PROGRAM RAM: Described above.

GSP VRAM: Uses the Simple GSP VRAM Test. (De-



Figure 2-2 Microprocessor and Board Tests Screen

Self-Test Steel Talons

scribed in the section Multisync Board GSP Tests.)

**GSP COLOR RAM:** Uses the GSP Color RAM Test. (Described in the section *Multisync Board GSP Tests.*)

MSP DRAM: Tests the RAM for the MSP. Most of the error messages are self-explanatory.

**SA II Test:** Tests the SAIIS sound board program ROM, RAM, and the sound board communications (SCOM)

#### Test Menu Screens

After the microprocessor and board test is finished, a screen of instructions appears on how to use the test menu. After you press the zoom button, the Test menu appears (see Figure 2-3). The Test menu screens let you conduct specific troubleshooting in case of problems. Table 2-3 shows all the tests that are available from the Test menu.

Pressing the trigger or thumb button moves you up or down the menu. When the option you want is white, press the zoom button to select it. The submenus for the specific tests work the same way.

#### **Operator Screens**

Choose *Operator Screens* from the menu by pressing the trigger or thumb button until this item is white, then press the zoom button to select it.

If you are in the operator screens and want to go to the attract mode, first press the zoom button to go through the remaining operator screens. When you return to the Test menu, turn off the self-test switch.

The sequentially-appearing Operator Screens let you set game options and monitor the use of the game. These screens are listed below and are described in the following sections:



Figure 2-3 Test Menn Screen

- · Coin Options
- Game Options
- Reset Pot Values
- Statistics
- · Histogram 1: Whole Game Times in Minutes
- · Histogram 2: Time Per Credit in Seconds
- · Histogram 3: Number of Times Level Started
- Histogram 4: Number of Times Level Quit at
- Histogram 5: Number of Times Bonus Awarded at This Level
- Histogram 6: Percentage of Time Played in Real Flight
- Error Counts
- · High Scores

#### **Coin Options**

The first operator screen, Com Options, lets you change all the options related to game cost (see Figure 2-4). The default setting for each option is green.

Follow the instructions at the bottom of the screen. The available settings are listed and explained in Table 2-2.

#### **Game Options**

Use the Game Options screen to change the operator game options (see Figure 2-5). The default setting for each option is green,

You operate this screen the same as the Coin Options screen. The available settings are listed and explained in Table 2-4.



Figure 2-4 Coin Options Screen

Option	Avail	able Settings	Explanation
Free Play	Yes	No 🗸	Grants free play to players; used mainly for demonstrating the game
Discount to Continue	Yes	No ✔	Lets you offer a reduced price per credit when players want to continue a game (one-half the starting price rounded up).
Game Cost	1 coin 1 2 coins/1 3 coins/1	credit ✓	Number of coms required for one credit
Benus for Quantity Buy-in	None 2 coins g 3 coins g 9 coins g		Lets you choose from many levels of bonus coins or no bonus.
Right Mech Vəlue	1 coin co 1 coin co	unts as 1 coin  unts as 2 coins unts as 3 coins unts as 8 coins	Number of coins each coin counts as in the right coin mechanism
Left Mech Value	1 coin co 1 coin co	unts as 1 coin  unts as 2 coins unts as 3 coins unts as 8 coins	Number of coins each coin counts as in the left coin mechanism

<sup>✓</sup> Manufacturer's recommended settings

#### Table 2-2 Coin Option Settings

#### NOTE

You should always set one side of the game to have Sounds in Attract OFF. This will prevent the attract mode audio from playing at the same time but slightly out of phase.

#### Reset Pot Values

This screen is shown in Figure 2-6. Use this screen to calibrate the potentiometers in the cyclic (joystick), collective, rudder foot pedal, and volume control. Move the joystick in both the X and Y directions and press both sides of the rudder, let the controls snap back to their rest positions. The green triangles should point to somewhere in the center green area. If they do not, you should calibrate the controls as follows.



Figure 2-5 Game Options Screen



Figure 2-6 Reset Pot Values Screen

Self-Test Steel Talons

Screen	Use
Automated Self-Test	
Program RAM and ROM	Tests the program PAM and ROM.
Automated Self-Test Results	Shows results of the program RAM and ROM, VRAM, color RAM, MSP DRAM, DS III PCB, and sound PCB tests.
Test Menu Screens	
Instructions for Test Menu	Information about using the test menu
Test Menu	List of available tests and information you can choose.
Operator Screens	
Coin Options	Sets the coin options
Game Options	Sets the game options and controls the high score table in the attract mode.
Reset Pot Values	Calibrates the game potentiometers.
Statistics	Shows game statistics.
Histograms 1-6	Shows six game histogram screens
Error Counts	Shows a complete list of the error counts, if any, from the PC boards. Used by the factory for debugging
High Scores	Shows the top 10 names and scores achieved
Control Inputs	Check this screen regularly to make sure the potentiometers and switches are operating correctly
Monitor Test Patterns	Use these screens to check the performance of your video display.
Color Bars	Shows the video display colors
Monitoi Adjust	Used for the monitor setup
Monitor Brightness	Shows the brightness adjustment.
Grey Scale	Shows the grey scale of the video display
B/W Dots	Shows convergence and focus of the video display
B/W Grid	Shows convergence and focus of the video display
Diagonal Lines	Shows linearity of the video display
Full Screen Grey	Shows the color purity of the video display
Full Screen White	Shows the color purity of the video display
Full Screen Red	Shows the color purity of the video display
Full Screen Green	Shows the color purity of the video display
Full Screen Blue	Shows the color purity of the video display
Monitor High Voltage Test	Checks the regulation of the high voltage to the video display
Scrolling Test	Checks the scrolling mechanism of the GSP microprocessor.
	Set the time so that the display at the bottom of the Test Menu screen reads correctly.

(Continued on next page)

Table 2-3 All Screens Appearing in the Self-Test

Reset the pots by simultaneously pressing the Real Heli Flight and Zoom buttons: the lines will change to red. Then move each control to its limits and hold it there for a few seconds. The green hexadecimal number should equal or be very close to the blue number at the end of the line.

- Recalibrate the pots if the range is greater than the
  pots will reach! Move the controls to their limits to
  see how far the triangles move to the left and right
  sides of the screen. If the center green area is red,
  then the pot does not have enough range. Replace
  the defective pot or control.
- If the cyclic and rudder cannor return to the center green area, the controls are not correct. For example, in game play you may be flying slightly forward/back or left/right when the cyclic is mechanically centered.

#### **Statistics**

The statistics screen is shown in Figure 2-7. The statistics are collected from the last time the statistics screen was cleared. Write this information on the statistics sheet in the back of this manual to help you maximize your profit

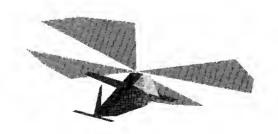
To move to the next screen, just press the zoom button. To clear the statistics, hold the Real Heli Flight button and press the zoom button at the same time.

The statistics the game collects are explained below.

- Left Coins shows the number of coins counted in the left coin mechanism.
- Right Coins shows the number of coins counted in the right coin mechanism.

Screen	Use
Special Functions	Use this screen for tests of the controls, PCBs, and microprocessors.
Main (Multisync) Board GSP Tests VRAM Simple Test VRAM Verify Test VRAM Complete Test Test VRAM for Display Errors Color RAM VRAM Shift Register Test	Use this screen if you have a VRAM failure in the automated self-test. Chacks for bad VRAMs in the GSP microprocessor system Tests all the VRAM GSP memory Completely test all VRAM Completely test all VRAM for incorrect display Tests the color RAM. Checks the VRAM shift register.
Main (Multisync) Bosrd MSP Tests  MSP Venify	In both of the fests below, a color picture appears on the screen when the test is done. This picture represents the MSP cricultry on the Multisync PCB. A green rectangle means the IC is OK, blue means the IC was not tested, and ned means the IC is bad
MSP Complete Test	Test runs in the MSP chips themselves and tests the MSP is very accurate Test is run by the 68010 externally
Main Board ROM Checksums	Use this test if the program ROMs fail the automated self-test.
Main (Multisync) Board ZRAM Test	Check the ZRAM or clear the ZRAM. Use this if all the pots cannot be reset or if the statistics are not kept correctly.
ZRAM Test	Tests the Zero-Power (non-volatile) RAM.
Clear the ZRAM	Clears the Zero-Power (non-volatile) RAM of all data
DS III Board Tests	
DS III Graphics Program and Data RA	M Tested by 68010. Use this test if the DS III board fails the automated self-test.
2101 Vital Signs	Tests if the 2101 IC is working and able to run a program
DS III Graphics Program and Data RA	M Tested by 2101.
IRO Test	The 2101 runs a standard, complete test on its own program memory.
Graphics ROM Checksums 68010	Tests if the DS III system can generate IRQs Tests the graphics ROMs on the DS III PCB.
Graphics Special Functions	Performs hardware diagnosis and oscilloscope test loops for use by a repair technician.
DSPCOM Board Tests	Use these tests if the DSPCOM board fails the automated self-test
2105 Tests	Tests if the 2105 system is working. Goes to a submenu that tests various functions of the 2105.
ASIC 65 Tests	Goes to a submenu that tests the ASIC65 system.
DSP Link Tests	Comprehensive DSP link diagnostic for technicians. Goes to a submenu that tests the communication link between both player stations
Sound Board Tests	Use these lests if the SAIIS (sound) board tails the automated self-test
SA (Sound) Board Self-Test	Tests the sound program RAM, ROM, and SCOM chips.
Play Sounds	Choose and hear selected game sounds

Table 2-3 All Screens Appearing in the Self-Test, Continued



Self-Test Steel Talons

Option	Availab	le Setting	s	Explanation
Geme Difficulty	Very Easy Medium ✔ Very Hard	Easy Medium Hard Nasty	Medium Easy Hard	Establishes the degree of game difficulty
Seat Thumper	On ✔	Off		Lets you turn the seat thumper on/off
Sounds in Attrect	On ✔	Off		Lets you choose whether or not to play music in the altract mode
Auto Reset High Scores	On 🗸	Off		Automatically resets the high scores to the tectory defaults after 2000 games, unless a player has entered his initials within the previous 200 games. Also resets the best times for each level.
High Score Name Censor	Easygoing 🗸	Strict		Names entered on the high score table are consored: the program deletes letters in possibly objectionable words.

<sup>✓</sup> Manufacturer's recommended settings

#### Table 2-4 Game Option Settings

- Aux Coius is not used in this game (Steel Talons has no auxiliary coin switches). The number following the Aux Coius message should therefore always read 0.
- Idle Mins shows the number of minutes the game has been idle.
- Active Mins shows the number of minutes the game has been played.
- Solo Mins shows the numbers of minutes the game was played in the one-player mode.
- Linked Mins shows the numbers of minutes the game was played in the two-player mode.
- New Games shows the number of new games that players started.
- Continues shows the number of games that players continued.



Figure 2-7 Statistics Screen

- Error Count shows the number of errors counted in the erasable memory. If you have more than 0 errors, check the ZRAMs with the self-test. Your game may need service.
- Total Credits shows the total number of new and continued games played.
- Total Coms shows the total number of coins inserted into both coin inlets for this side of the cabinet.
- Average Time/Coin shows the average game play time per coin.
- Average Time/Credit shows the average game play time per credit. This data depends on how you set the game cost on the Coin Options menu

#### Histogram 1: Whole Game Times in Minutes

The first histogram screen shows the distribution in the length of playing time in minutes. This screen is shown in Figure 2-8. Write these numbers on the statistics sheet in the back of this manual to help you maximize your profit.

## Histogram 2: Time per Credit in Seconds

This histogram screen shows the distribution of play in length of playing time per credit.

## Histogram 3: Number of Times Level Started

This histogram screen shows how often players started each playing level.

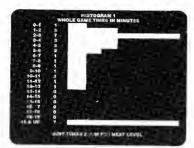


Figure 2-8 First Histogram Screen

## Histogram 4: Number of Times Level Quit at

This histogram screen shows how often players quit at each playing level.

#### Histogram 5: Number of Times Bonus Awarded at This Level

This histogram screen shows how often players received bonus points (received an "ace" or "pass" rating) at each playing level.

#### Histogram 6: Percentage of Time Played in Real Flight

This histogram screen shows what percentage of the time players pushed the 'Real Heli Flight' button and played in the realistic helicopter flying (non-computer-assisted) mode.

To move to the next screen, press the zoom button. To clear all histograms, hold the Real Heli Flight button and press the zoom button at the same time.

#### **Error Counts**

This screen shows a complete listing of the number of errors counted in the crusable memory (see Figure 2-9). If you have many errors listed on the screen, check the ZRAMs with the self-test. Your game may need service

If you call Atari Games Customer Service, the numbers on the Error Counts screen may help Customer Service personnel troubleshoot your problem. The *Total Errors* 



Figure 2-9 Error Counts Screen

on the Statistics screen, by the way, shows Zero-power RAM (ZRAM) errors.

#### **High Scores**

This screen shows the top 10 players' names as they signed them, plus the scores they achieved.

To clear the high score table, hold the Real Heli Flight button and press the zoom button at the same time.

#### Control Inputs Screen

Check this screen as part of your regular maintenance to be sure the potentiometers and switches are operating correctly

The Control Inputs screen is shown in Figure 2-10. This screen shows the voltage inputs from the control potentiometers to the A/D converter circuits on the Mulisyne PC board. As you use a control, the line length on the screen changes, showing the change in the voltage input from the potentiometer. If the line length does not change, you have a problem. Check Chapter 3 for troubleshooting and repair information.

The first control on the screen is the volume control (ignore any unlabeled lines in the top half of the screen). The volume control line shows the movement of the volume potentiometer. As you turn the volume control, the line should change.

The middle portion of the screen lets you test the left and right coin switches, the Real Heli Flight switch, the Rump Thump solenoid, and the Real Heli Flight lamp. Activating any of these five controls should make the appropriate words on the screen turn green.

Stell Talons



Figure 2-10 Control Inputs Screen

The bottom portion of the screen lets you test the joystick, collective, and rudder foot pedal. (The joystick movement is checked with two lines.) As you use the controls, the lines should become longer and shorter. If the line does not move, then see Chapter 3 for more information.

If the volume control line or any of the bottom four lines are extremely jittery, either that pot is bad or the pot mounted in the control is loose.

For these controls, 0 Volts input appears as no line or a short line on the screen and 15 Volts appears as many lines across the screen.

#### **Monitor Test Patterns**

Use this item to see the fourteen screens for checking the video display, the color RAMs, the GSP, which controls the video RAMs (VRAMs), and the video output. To cycle forwards through the screens, press the thumb button, and to go backwards press the trigger switch.

- Color Bars screen shows these colors from left to right: white, yellow, light blue, green, purple, red, blue, and grey. If the colors are incorrect, see your video display manual for adjustment procedures.
- · Monitor Adjust is used to set up the monitor.
- Monitor Brightness checks the adjustment of the video display brightness
- Grey Scale shows a white line on the left, and a grey scale with black on the left.
- B'W Dots can be used to check convergence and focus.
- B/W Grid shows a black background and a white grid pattern to check convergence. The grid lines should be straight within 3.0 mm, If you need to ad-

just the convergence, see the video display manual included with the game.

- Diagonal Lines can be used to check video display linearity.
- Full Screen Colors (five screens) test the color purity
  of the color RAMs and the display. The test displays
  a grey, white, red, green, and then blue screen. Each
  screen should be a rectangle of color, with no curving at the corners and no lines in the taster. If it does
  not, see your video display manual included with
  the game for adiustment procedures.
- Monitor High Voltage Test switches between a white screen and a grey screen. If the high voltage to the display is regulated properly, the sides of the screen will fluctuate about % inch from the white to the oney screen.
- Scrolling Test checks the scrolling mechanism in the GSP

#### Set Time Screen

Choose this item if you want to set the clock, turn the clock on, or turn it off (see Figure 2-11). The clock is not used for any functions in this game, but the day, date, and time are displayed at the bottom of the Test Menu screen.

To be able to change any clock settings, you must first turn on the clock. Choose *Start Clock* from the menu. In about two seconds, the clock starts.

Choose the item you need from the menu by using either the thumb button or trigger switch. Change the setting by pressing the zoom button until you see the correct time, date, or day displayed at the bottom of the screen.

If the clock is losing or gaining time, then use *Clock Faster* or *Clock Slower* to adjust the calibration of the clock.



Figure 2-11 Set Time Screen

Turn off the clock only if you plan to store the game more than six months. (The clock has a lithium battery that should last more than five years in normal use,) To turn off the clock, choose Clock Off from the clock submenu: then select *EXIT* and press the zoom button. The items on the clock menu are explained below.

- · Exit returns you to the Test menu.
- · Inc Hours increments (advances) the hour setting.
- · Inc Minutes advances the minute setting
- · Inc Seconds advances the second setting
- Inc Day advances the day of the week (for example, Monday or Tuesday) setting.
- · Inc Month advances the month setting,
- · Inc Dute advances the date setting
- Inc Year advances the year setting.
- Faster Clock advances the calibration setting, Each increase in this setting makes the clock run about 5 seconds faster per month.
- · Clock Off turns the clock off.
- Dec Hours decrements (reverses) the hour setting, etc.
- . Start Clock starts the clock.

#### Special Functions Screens

Use the items on this screen, shown in Figure 2-12, if a system or bourd failed the program RAM and ROM test or the board and microprocessor test in the automated self-test. Also use this screen if you have problems with the joystick, collective, or foot pedal, or if the clock settings or the statistics are erratic. The Special Functions items are explained as follows:

- · Exit returns you to the Test menu.
- Main (Multisync) Board GSP Tests should be used if you get the message Bad GSP VRAM or Bad GSP Color RAM in the automated self-test. This screen has six tests.
- Main Board MSP Tests should be used if you get an MSP error message in the automated self-test. This screen tests the Math Systems Processor.
- Main Board ROM Checksums should be used if you get the message Bad Program ROM in the

automated selftest. This tests the



Figure 2-12 Special Functions Screen

program ROMs individually and shows the results on the screen.

- Main Board ZRAM Tests should be used if your controls settings are changing or crutic. Also use these tests if you suspect the game is not keeping the statistics or pot ranges correctly. (See Error Counts on the Statistics Screen).
- DS III Board Tests should be used if you get any
  message other than DS III Board OK for the DS III
  board test in the automated self-test. This screen has
  three tests and a DS III ROM checksum test. It also
  has eight "scope loop" tests for factory use only,
  since they require schematics and an oscilloscope.
- DSPCOM Board Tests should be used if you get any message other than DSPCOM Board OK for the DSPCOM board test in the automated self-test. This screen has three tests.
- Sound Board Tests should be used if you get the message Bud Sound Board in the automated selftest.

# Troubleshooting and Maintenance

#### INTRODUCTION

This chapter contains troubleshooting tables and

repair procedures for your Steel Talons" game. The chapter includes several troubleshooting tables. The tables contain general troubleshooting information,

the voltage levels and test

points on the game printed-circuit board, a list of ROM-caused problems with specific ROMs to check and replace, and a description of steering

motor problems. The chapter also includes information about connecting the video display if it requires separate positive sync and repair information for the steering control and foot

pedal assembly, and locations of the RAMs and ROMs on the game PCB.



Problem	Suggested Action
Coin Mechanism Problem	Check the wiring to the coin mechanism.
	2 Check the voltage to the + side of the mechanism
	3 Test the coin mechanisms with the sound test screen in the self-test
Same Play Problem	1 Check the harness and connectors
	Perform the self-test.
	Check the voltage levels on the PCB. See Table 3-2, Voltage Inputs and Test Points     Check What ROM Problems Look Like, Table 3-3, for specific ROM problems
loystick, Collective, or Toot Pedal Problem	1 Have the controls been lubricated with the correct type of lubricant? If not, lubricate them as shown in Figure 4-2, 4-3, and 4-4.
	Clack the harnesses and connectors
	Check the switches on the control.
	If you took the control apart, have you reassembled it correctly?     Make sure all the parts on the control are in good repair. Repair or replace parts.
	Make sure all the parts on the control are in good repair Repair or replace parts     Reset the limits on the joystick, collective, and foot pedal controls
Sound Problem	Is the speaker volume turned up? (Volume is adjusted on the bracket inside the coin door.)
Jauna Problem	Check the voltage on the Multisync PCB edge connector
	Check the wring from the PCB to the speaker.
	4 Check the voltage level to the PCB. See Table 3-2, Voltage Inputs and Test Points
	5 Replace the speaker
/ideo Display Problem	
Screen is dark	1 Is the game plugged in?
	2 is the game turned on?
	3 Are the connections good?
	4 Is the line fuse good?
	Is the display brightness turned up?     Are the solder connections on the line filter and transformer good?
	Are the solder connections on the line litter and transformer good?     Is the Multisync POB edge connector lightly connected?
	<ol> <li>Is the Mullisytte PCB edge conflector lightly conflected?</li> <li>Check all of the items below. If you answer no to any question, you have a problem with the video disp.</li> </ol>
	not with the game circuitry. See your video display service manual.
	Do you have power to the video display?
	b. Are the video display's filaments lit?
	c. Do you have high voltage to the video display?
	9 Are the voltage levels to the video display PCB correct? (Power voltage is 100 VAC or 110 VAC.
	depending on the type of video display Video signal voltage is 0.5 to 3.5 Volts.)  10. If the level is not correct, check the connectors and the harness
Only a colored screen appears.	You probably have a serious RAM problem.
Display area wave s or is too small	Do you have correct power voltage to the video display PCB?     Do you have correct high voltage to the video display?
Picture is wavy	Is the monitor ground connected to the monitor?     Are the sync inputs connected properly?
Picture is upside down.	When you serviced the display, you connected the wires incorrectly. Switch the horizontal or vertical yoke wires on the display.
Convergence, purity	Use the screens in the self-test to adjust the video display. Use the adjustment
or color problems	procedures in your video display manual.
Picture is not centered.	Use the centering procedures in your video display manual
Seat Thumper Problem	Only qualified techniciens having experience with high-power devices should trouble- short this system. The solenoids and the solenoid(motor PDB run on live voltage and o cause serious injury. For further information, contact your Atlanf field service representative at (ABS 343-385).
Dinner Chatlers Want Comm.	
Player Stations Won't Communicate	Make sure the communication link cable between the DSPCOM boards is plugged in

Table 3-1 Troubleshooting Table

Voltage	Test Point or LED	Source and Purpose
+5 ± 0.25 VDC	+5V1	Logic power from the switching power supply.
+5V1	CR6 (Multisync PCB)	Lights when +5V1 is coming from the switching power supply
	CR3 LED (Multisync PCB)	Lights when 5 V is applied to the PCB and the reset (RST) jumper is open.
+14V	CR11 LED (SAliS PCB)	Lights when the +14 V supply is good.
+14V	CR10 LED (SAIIS PCB)	Lights when the -14 V supply is good
+12V	+V0P (pin 4 of LM324)	+12 V from the switching power supply Positive supply for the analog circuitry
-5V	-V0P (pin 11 of LM324)	-5V from the switching power supply (if connected). Negative supply for the analog circuitry
+5V	CR4 LED (SAIIS PCB)	Lights when +5V is present on SAIIS board

Table 3-2 Voltage Inputs and Test Points on the PCBs

#### Maintaining the Coin Mechanism

The coin mechanism should be cleaned every three months. For detailed parts information on the coin door, see Figure 4-3. To maintain the coin mechanism:

- 1. Turn power off to the game. Open the upper coin door.
- Open the gate on the door covering the magnet. Use the blade of a screwdriver to scrape away any metal filings collected on the magnet.
- For a thorough cleaning, wash the coin mechanism in hot soapy water. Use a toothbrush to remove any stubborn build-up of residue in the coin path.
- Dry the coin mechanism with compressed air.
- If you do not want to use water, brush the loose dust off with a soft brush and scruh the residue in the coin path with a toothbrush. Blow out all the loose dust and dirt with compressed air.

#### NOTE

Never lubricate the coin mechanism with oil or grease.

#### Repairing the Video Display

The Steel Talons game cabinet is designed to accommodate 25-inch horizontal-mounting displays.

#### Removing the Video Display

If you have a problem with the video display, first run the self-test procedure to narrow down the cause. To make adjustments to the video display, unlock the service door on the rear of the cabinet.

If you want to repair the video display, remove it from the game by following this procedure:

- Turn the game power off and wait two minutes. Unplug the power cord for safety.
- While you wait, unlock the upper rear service door on the cabinet.
- Remove the two screws that attach the display shield retainer. Using the top finger hole, tilt the top of the shield towards you, and then lift it out of the bottom retainer.
- Remove the three wood cleats that secure the cardboard bezel. Then remove the bezel in front of the display.

#### WARNING

#### High Voltage

The video display contains lethal high voltages. To avoid injury, do not service this display until you observe all precautions necessary for working on high-voltage equipment.

#### X-Radiation

This video display is designed to minimize X-radiation. However, to avoid possible exposure to soft X-radiation, never modify the high-voltage circuitry.

#### Implosion Hazard

The cathode-ray tube (CRT) may implode if struck or dropped. The shattered glass from the tube may cause injury up to six feet away. Use care when handling the display and when removing it from the game cabinet. Also, wear gloves to protect your hands from the sheet-metal edges.

Discharge the high voltage from the cathode-ray tube (CRT). The display assembly contains a circuit for discharging the high voltage to ground when power is

Problem	<b>ROM Causing the Problem</b>	Check the ROM at:
Program works, but non-polygonal (bitmap) objects are missing or bad	Graphics	High: 200V, 200W, 200 X, 200Y (Multisync board) Low: 210V, 210W, 210X, 210Y (Multisync board)
Bad polygonal objects	Graphics	2L/M, 2T (DS III board)
Garbage on screen; program doesn't work	Processor Self-Test ROM	190K (Multisync board) High, 200R, Low, 210R (Multisync board)
Game program is erratic	Program ROM 1, 2, 3, 4	200S, 210S, 200T, 210T (Multisync board)
No sound or erratic sound	Audio ROM: Audio Program Audio Sound ROMs	1F (SAIIS board) 1M, 1N, 1P, 1R (SAIIS board)
Communication error (two players cannot be linked)	DSP	5F (DSPCOM board)

Table 3-3 What ROM Problems Look Like

charging the high voltage to ground when power is removed. However, to make certain, always discharge the display as follows:

- Attach one end of a solid 18-gauge wire to a wellinsulated screwdriver or wooden handle.
- b. Attach the other end of the wire to an earth ground.
- Quickly touch the blade end of the screwdriver to the CRT anode by sliding it under the anode cap.
- d. Wait two minutes and repeat part
- Remove the four bolts and washers that secure the video display. This hardware is at the four corners of the display frame.
- Disconnect the harness connectors from the video display.
- Pull the video display assembly out through the front of the cabinet. Be extremely careful.

#### Replacing the Video Display

Perform the following procedure to replace the video display in the cabinet.

- 1. Carefully lift the video display into the cabinet.
- Install the four sets of bolts and washers that hold the video display assembly.
- 3. Connect the power and signal harnesses to the video
  - If you replace the CRT and yoke together, adjust the brightness, size, and centening as described in the video display service manual. Check the purity and convergence according to that manual, but adjust both only if required.
- Install the video display cardboard bezel, cleats, shield, and retainer.
- 5. Lock the upper rear service door on the cabinet.

#### Joystick Control

The joystick (cyclic) control is shown in Figure 4-2. If you want to repair the joystick control, disassemble it by removing it from the pod on the control panel. The hardware that secures the pod and joystick control is shown in Fleure 4-1.

#### **Foot Pedal Assembly**

The rudder foot pedal assembly is shown in Figure 4-3. If you want to repair the foot pedal, disassemble it by removing it from the front of the game cabinet. The hardware that secures the foot pedal is shown in Figure 4-1.

#### Collective Control

The collective control assembly (the lever with a yellow handle mounted next to the seat) is shown in Figure 4-4. If you want to repair the collective, disassemble it by removing it from the seat platform. The hardware that secures the collective is shown in Figure 4-1.

Pin	Signal	Pin	Signal
1	Red	7	GND
2	Blue	8	Key
3	GND	9	Negative composite sync
4	Green	10	Positive V sync
5	GND	11	Positive H sync
6	Red		•

Table 3-4 Atari Games Video Connector (J10) Pin Assignments

#### ROMs and RAMs

If you have think you have bad ROMs or RAMs, perform the ROM or RAM test in the self-test. If you have a ROM problem, see Table 3-3. If you see only a colored screen and cannot enter the self-test, see Table 3-4 and make sure all connections are working. For the location of all the ROMs and RAMs on the Multsvinc PCB, see Figure 4-8.

# LEDs on the Multisync PCB

The LEDs (light-emitting diodes) on the Multisync PCB show you the status of various signals on the Multisync PCB. Using the LEDs, you can check signals from various circuits going to the 68010 processor. The state of the signals is indicated by the LEDs that flash or stay lit.

Figure 3-1 shows the location of the LEDs on the Multisync PCB. Table 2-5 shows the possible status of the LEDs, with an explanation of what they indicate.

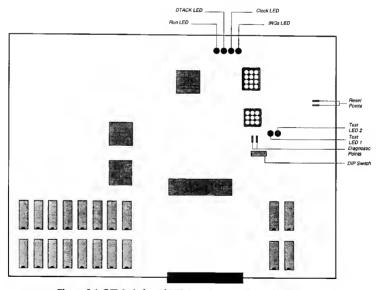


Figure 3-1 DIP Switch and LED Locations on the Multisync PCB

LED	Indicates	Status	
Run LED	State of 69010 HALT signal.	On when 68010 is running. Off when 68010 processor is not running. Flashing at 2 Hz if the 68010 cannot run (the watchdog and clock must be running). The Run LED is on in the game mode.	
DTACK LED	State of 68010 DTACK (data acknowledge) signal.	On when the 68010 processor is running and the timing circuit is probably operating Flashes at 2 Hz when the 68010 processor cannot run (the watchdog and processor clock must be running). The DTACK LED is on in the game mode.	
Clock LED	State of the 68010 processor clock signal.	On when the game board is on. Off if the processor clock signal is stuck high or low	
IRQS LED	State of all 68010 interrupts.	On in the game mode.  Off in hardware diagnostic mode and the early part of self-lest.  Off it no interrupts are occurring or any interrupt signal is stuck low.	

Table 3-5 LED Status

# Illustrated Parts Lists

#### PART ORDERING INFORMATION

This chapter provides information you need to order parts for your game.

The parts lists (except for the PCB parts lists) are arranged al-

phanumerically by Atari part number. All Aprefix numbers, which are assemblies, come first. Next are part numbers with six numbers followed by a hyphen (000598- through 201000-). Ending the list are part numbers with a two-number designation followed by a hyphen (00- through 99-). ¶ The PCB parts lists are arranged in alphabetical order by

component. Within each section the parts are arranged numerically by part number. ¶ When you order parts, give the part number.

part name, the number of this manual, and the serial number of your game. With this information, we can fill your order rapidly and correctly. We hope this will create less downtime and more profit from your games. 

Atari Games Customer Service phone numbers are listed on the inside front cover of this manual.

Illustrated Parts Lists Steel Talons

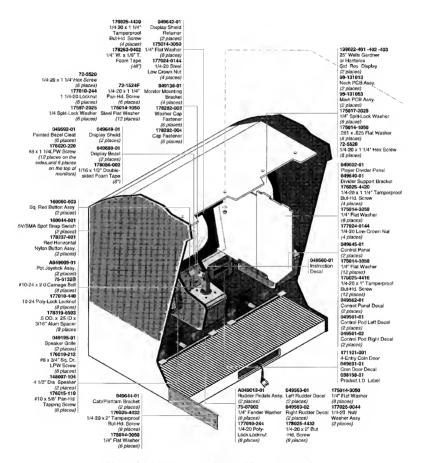


Figure 4-1 Cabinet-Mounted Assemblies, Front View A049570-01 D

Steel (alons) Illustrated Parts Lists

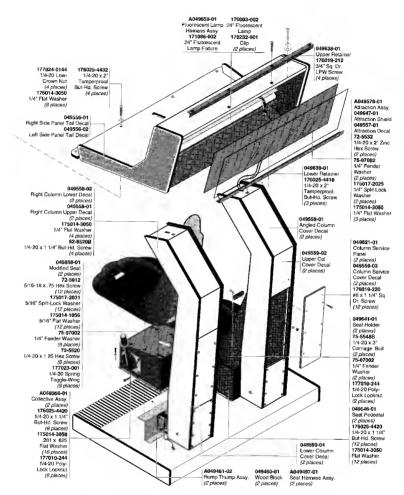


Figure 4-1 Cabinet-Mounted Assemblies, Front View, Continued A049570-01 D

Illustrated Parts Lists Steel Talons

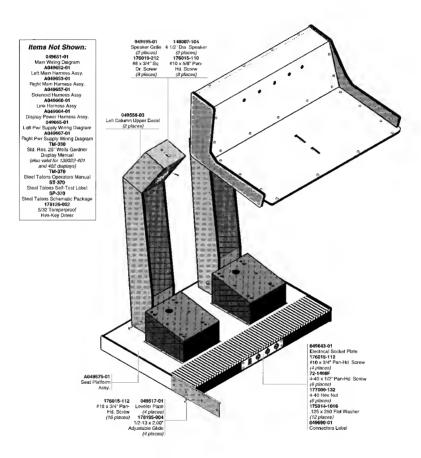


Figure 4-1 Cabinet-Mounted Assemblies, Rear View A049570-01 D

Illustrated Parts Lists Steel Talons

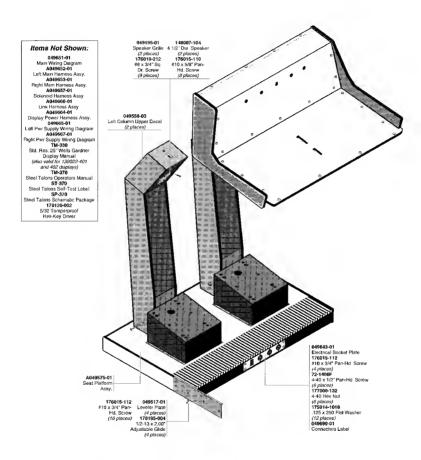


Figure 4-1 Cabinet-Mounted Assemblies, Rear View A049570-01 D

Steel Talons Hiustrated Paris Lives

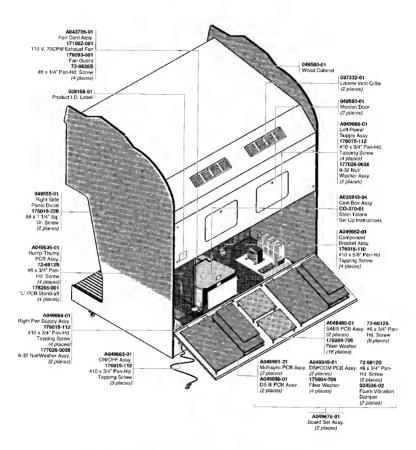


Figure 4-1 Cabinet-Mounted Assemblies, Rear View, Continued A049570-01 D

4-5

Illustrated Parts Lists Steel Talons

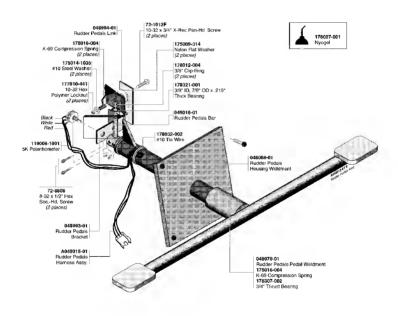


Figure 4-2 Rudder Pedals Assembly A049013-01 B

Neel Talons Illustrated Parts Lists

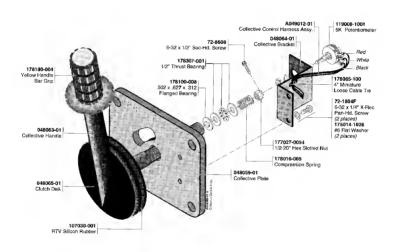


Figure 4-3 Collective Control Assembly A048066-01 A

Illustrated Parts Lists Steel Talons

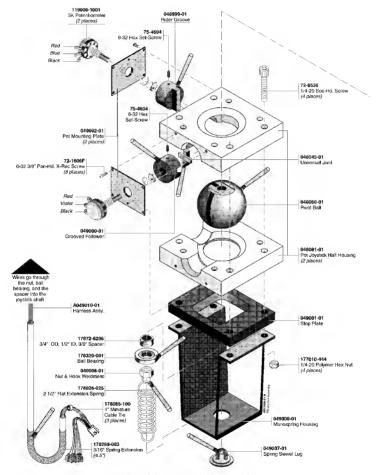


Figure 4-4 Pot Joystick Assembly A049009-01 B

# 171100-003 Right Hand Grip Assy. (Includes all parts shown on this page, except the joystick handle and disc)

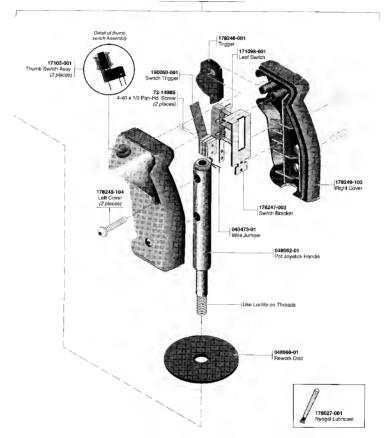


Figure 4-4 Pot Joystick Assembly, Continued A049009-01 B

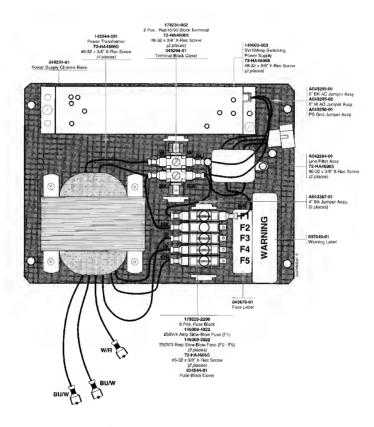


Figure 4-5 Right Power Supply Assembly A049668-01 A

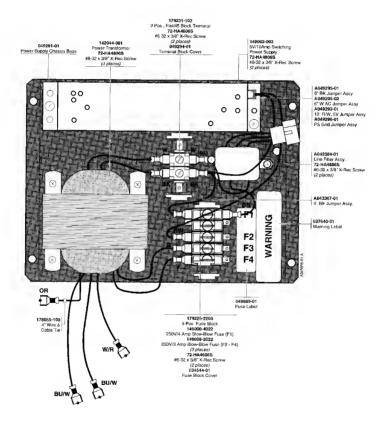


Figure 4-6 Left Power Supply Assembly A049666-01 A

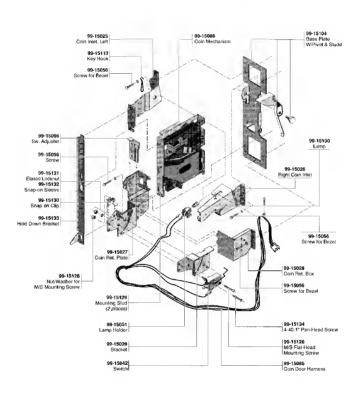
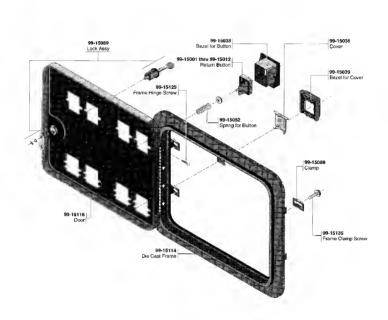


Figure 4-7 Four-Entry Coin Door Assembly 171101-001



NOTE: The Coin Box Assembly was intentionally left out and is shown in the Cabinet-Mounted Assembly drawing on page 4-5 of this manual.

Figure 4-7 Four-Entry Coin Door Assembly 171101-001

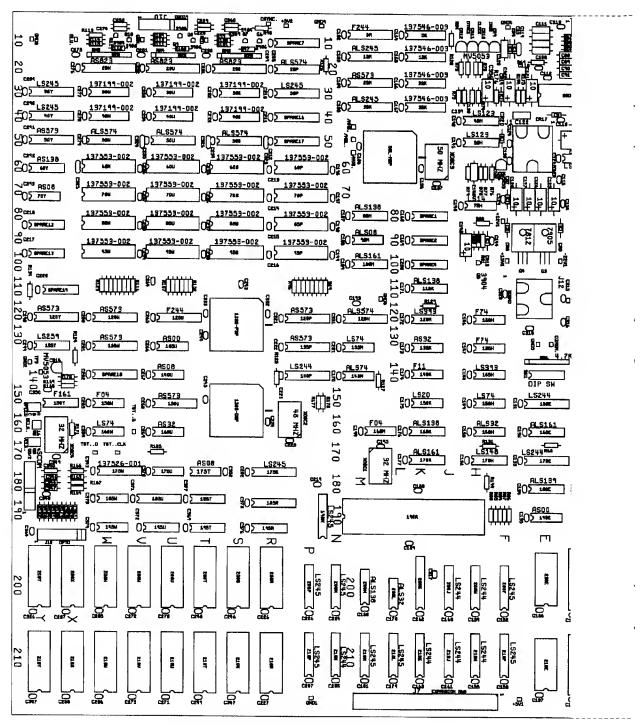


Figure 4-8 Multisync PCB Assembly A044998-03 B

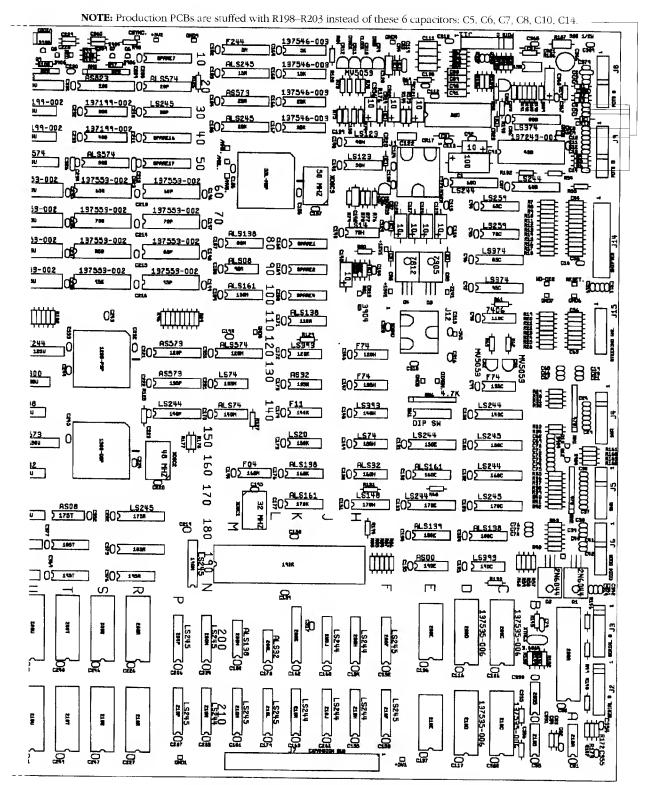


Figure 4-8 Multisync PCB Assembly, Continued A044998-03 B

### Multisync PCB Assembly Parts List

Designator	Description	Part No.	Description	Designator	Part No.
30D	Socket, 28 Pin, .600-Inch	179257-028	70Y	Integrated Circuit, 74AS08	137484-001
55L-MSP, 1208	S-PSP, 150S-GSP		75C	Integrated Circuit, 74LS259	137137-001
	Socket, 68 Pin	179237-068	75H	Integrated Circuit, 74LS14	137056-00.
190K	Socket, 64 Pin, .900-Inch	179256-064	80M	Integrated Circuit, 74ALS138	137517-003
200E	Socket, 24 Pin, .600-Inch	179257-024		3.000	
		. /	85C	Integrated Circuit, 74LS374	137144-003
200K	Socket, 24 Pin, .300-Inch	179259-024	85P, 858, 85U		10, 111
	00T, 200U, 200V, 200W, 200X, 200Y	. /=// /=-	03.103.103.0	Integrated Circuit, VRAM, 64KX4, 150	
20011, 2000, 21	Socket, 28 Pin, .600-Inch	179257-028		nsec*	137553-00.
210E	Socket, 24 Pin600-Inch	179257-024	90M	Integrated Circuit, 74ALS08	137460-001
	10T, 210U, 210V, 210W, 210X, 210Y	1.727 021	95C	Integrated Circuit, 7 HLS374	137144-001
210K, 2100, 2.	Socket, 28 Pin, .600-Inch	179257-028	770	megrated offent, 7415,774	1,7-144-001
	30CKC1, 20 1 H1, 3009-H1CH	17937 -030	95P, 95S,	Interrested Circuit VDAM 60EV	
SK	Interpretario Circuit DRAM 1161		95U, 95W	Integrated Circuit, VRAM, 64KX 4, 150 nsec*	127552 00
) N	Integrated Circuit, DRAM, 4464,	1275 (6,002			137553-003
3.6	64KX4, 150 nsec	137546-003	100M	Integrated Circuit, 74ALS161	1,37470-001
SM	Integrated Circuit, 74F244	137502-001	110C	Integrated Circuit, 7406	137052-001
15K	Integrated Circuit, DRAM, 4464,	1277 ( 002	110K	Integrated Circuit, 74ALS138	137517-00.
	64KX4, 150 nsec	137546-003	12017	v	13-12-12-12-12
15M	Integrated Circuit, 74ALS245	137440-001	120H	Integrated Circuit, 74F74	137436-001
	100 1 -000		120K	Integrated Circuit, 74LS393	137146-00
20P	Integrated Circuit, 74ALS574	137548-001	120M	Integrated Circuit, 74ALS574	137548-00.
	Integrated Circuit, 74BCT29823	137513-003	120P	Integrated Circuit, 74A8573	137547-003
25K	Integrated Circuit, DRAM, 4464,				
	64KX4, 150 nsec	137546-003	120S-PSP	Integrated Circuit, 34012-50	137559-00
25M	Integrated Circuit, 74AS573	1375 17-001	120U	Integrated Circuit, 74F244	137502-003
			120W, 120Y	Integrated Circuit, 74AS573	137547-00.
30B	Integrated Circuit, 74LS374	137144-001	135C, 135H	Integrated Circuit, 74F74	137436-001
80D	Integrated Circuit, AD7582	137545-001			
30P	Integrated Circuit, 74LS245	13713 ±001	135K	Integrated Circuit, 74AS32	137487-001
308,30U,30W	Integrated Circuit, 2149, 45 nsec	137199-002	135M	Integrated Circuit, 74LS74	137023-001
			1.35P	Integrated Circuit, 74AS573	137547-001
30Y	Integrated Circuit, 74LS245	137134-001	135U	Integrated Circuit, 74AS00	1,37480-001
35K	Integrated Circuit, DRAM, 4404,				
	64KX4, 150 nsec	137546-003	135W	Integrated Circuit, 74AS573	137547-001
35M	Integrated Circuit, 74ALS245	137440-001	135Y	Integrated Circuit, 74LS259	137137-001
+0H	Integrated Circuit, 74LS123	137268-001	140C	Integrated Circuit, 74LS244	137038-001
			140H	Integrated Circuit, 74LS393	137146-001
40S.40U.40W	Integrated Circuit, 2149, 45 nsec	137199-002		0	
+()Y	Integrated Circuit, 74LS245	137134-001	140K	Integrated Circuit, 74F11	137583-001
15B	Integrated Circuit, ADC0809	137243-001	1+0M	Integrated Circuit, 74ALS74	137156-001
50H	Integrated Circuit, 74LS123	137268-001	140P	Integrated Circuit, 74LS244	137038-001
,1	integrates offent, Therea	13/200001	140U	Integrated Circuit, 74AS08	137484-001
SOS 5011 50W	Integrated Circuit, 74ALS574	137548-001	1100	megiated offeth, Troop	1,7-101-001
	Integrated Circuit, 74AS573	137547-001	150C	Integrated Circuit, 74L5245	137134-001
	Integrated Circuit, 34010-50			Integrated Circuit, 74LS244	137038-001
55L-MSP 60B, 60D		137538-002	150E	Integrated Circuit, 74LS244	
	Integrated Circuit, 74LS244	137038-001	150H	e.	137023-00
An 400	Interpreted Charle VDANA 6 UST	127552 7773	150K	Integrated Circuit, 74LS20	137060-001
60P, 60S.	Integrated Circuit, VRAM, 64KX4,	137553-002	1500 000	1	127520.00
60U, 60W	150 nsec*	138632.004	150S-GSP	Integrated Circuit, 34010-50	137538-002
0Y	Integrated Circuit, 74AS138	137522-001	150U	Integrated Circuit, 74AS573	137547-001
5C	Integrated Circuit, 74LS259	137137-001	150W	Integrated Circuit, 74F04	137437-001
OP, 70S,	Integrated Circuit, VRAM, 64KX4,		150Y	Integrated Circuit, 74F16I	137343-001
70U, 70W	I50 nsec*	137553-002			
			160C	Integrated Circuit, 74LS244	137038-001

# Multisync PCB Assembly, Continued Parts List

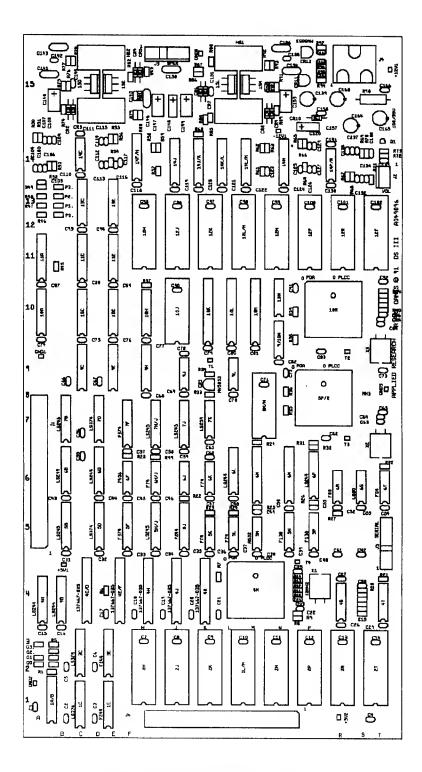
	raits List					
Designator	Description	Part No.	Description	Designator	Part No.	
160E	Integrated Circuit, 74ALS161	137470-001	2108	Integrated Circuit, EPROM	136087-1003	
160H	Integrated Circuit, 74ALS32	137464-001	210T	Integrated Circuit, EPROM	136087-1009	
160K	Integrated Circuit, 74ALS138	137517-001	210U	Integrated Circuit, EPROM	136087-1007	
			210V	Integrated Circuit, EPROM	136087-1009	
160M	Integrated Circuit, 74F04	137437-001				
160U	Integrated Circuit, 74AS32	137487-001	210W	Integrated Circuit, EPROM	136087-1011	
160W	Integrated Circuit, 74LS74	137023-001	210X	Integrated Circuit, EPROM	136087-1013	
170C	Integrated Circuit, 74LS245	137134-001	210Y	Integrated Circuit, EPROM	136087-1015	
170E	Integrated Circuit, 74LS244	137038-001	BCLK	Connector, Rcpt, 2 Ckt	179178-002	
170H	Integrated Circuit, 74LS148	137417-001	NOTE: Place	receptacle for BCLK on "QB".		
170K	Integrated Circuit, 74ALS161	137470-001	BCLK.	Connector, 4 Ckt, Header, .100 Ctr	179177-004	
175R	Integrated Circuit, 74LS245	137134-001	BLU.	Test Point	179051-001	
175T	Integrated Circuit, 74AS08	137484-001	C1	Capacitor, 100 µF, 35 V, Electrolytic	124000-107	
175W	Integrated Circuit, SCOM	137526-001	C2	Capacitor, .01 µF, 50 V, +80%-20%,	122002-103	
180C	Integrated Circuit, 74ALS138	137517-001		Ceramic	122002-103	
180E	Integrated Circuit, 74ALS139	137467-001	C3-C14, C16,			
190C	1-1	10=1// 001	C19-C21, C24			
190E	Integrated Circuit, 74LS393	137146-001		Capacitor, .1 µF, 50 V,+±80%-±20%,	122002-104	
	Integrated Circuit, 74AS00	137480-001		Ceramic		
190K	Integrated Circuit, 68010	137414-002				
190N	Integrated Circuit, 74LS245	13713 <del>4</del> -001	C44-C63 C65-C78, C80	Capacitor, 1000 pF, 100 V, Ceramic	122015-102	
200C, 200D	Integrated Circuit, RAM, 8KX8, 100 nsec	137535-004	C85-C87	Capacitor, .1 µF, 50 V,+±80%-±20%,	122002-104	
200E	Integrated Circuit, 48T02-15, RAM	137540-150	307 307	Ceramic	122002-104	
200F	Integrated Circuit, 74LS245	137134-001	C88-C91	Capacitor, .22 µF, 50 V, ±10%, Ceramic	122015-224	
200H, 200J	Integrated Circuit, 74LS244	137038-001	C92	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104	
200K	Integrated Circuit, SLOOP	126097 0001		Ceramic		
	Integrated Circuit, 74ALS32	136087-9001	C03	0 10 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		
	Integrated Circuit, 74ALS32  Integrated Circuit, 74ALS38	137464-001	C93	Capacitor, 10 µF, 35 V, Electrolytic	124000-106	
	Integrated Circuit, 74LS245	137517-001 137134-001	C94-C106	Capacitor, .1 μF, 50 V, +80%-20%, Ceramic	122002-104	
			C108-C111	Capacitor, .22 $\mu F$ , 50 V, $\pm 10\%$ , Ceramic	122015-224	
	Integrated Circuit, EPROM	136087-1002	C112-C118	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104	
	Integrated Circuit, EPROM	136087-1004		Ceramic		
200T	Integrated Circuit, EPROM	136087-1006				
200U	Integrated Circuit, EPROM	136087-1008	C119 C120	Capacitor, 3900 pF, 50 V, Ceramic	122020-392	
200V	Integrated Circuit, EPROM	126007 1010		Capacitor, 560 pF, 50 V, Ceramic	122020-561	
	Integrated Circuit, EPROM	136087-1010	C121	Capacitor, 10 µF, 35 V, Electrolytic	124000-106	
	Integrated Circuit, EPROM	136087-1012	C122	Capacitor, .0022 µF, 100 V, Plastic	121022-222	
	Integrated Circuit, EPROM	136087-1014	0103 010/	0 1 2 2 2 2		
		136087-1016	C123, C124	Capacitor, .1 µF, 50 V, +80%-20%, Ceramic	122002-104	
	Integrated Circuit, RAM, 8KX8, 100 nsec	137535-004	C125-C128	Capacitor, 10 µF, 35 V, Electrolytic	124000-106	
	Integrated Circuit, 48Z02-15, RAM	137442-150		Capacitor, .1 µF, 50 V, +80%-20%,	122002-104	
	Integrated Circuit, 74LS245	137134-001		Ceramic		
210H, 210J, 21	0K Integrated Circuit, 74LS244	137038-001		Capacitor, 1000 pF, 100 V, ±5%, Ceramic	122016-102	
			C140, C141	Capacitor, .1 μF, 50 V, +80%-20%,	122002-104	
	Integrated Circuit, 74LS245	137134-001		Ceramic		
	Integrated Circuit, 74LS244	137038-001	C142	Capacitor, .22 µF, 50 V, ±10%, Ceramic	122015-224	
	Integrated Circuit, 74LS245	137134-001	C143, C144	Capacitor, 1 µF, 50 V, +80%-20%,	122002-104	
210R	Integrated Circuit, EPROM	136087-1001		Ceramic		

#### Multisync PCB Assembly, Continued Parts List

Designator	Description	Part No.	Description	Designator	Part No.
C145	Capacitor, 10 µF, 35 V. Electrolytic	124000-106	CSYNC.	Test Point	179051-001
C146-C189,	,		DIAGN.	Test Point	179051-001
C193-C202,			GND1-TP9	Test Point	179051-001
C204-C227	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104	GRN.	Test Point	179051-001
	Ceramic				, -, -, -
6220	6		JI	Connector, 12 Circuit, Header .250 Ctr	179069-012
C228	Capacitor, 1000 pF. 100 V, Ceramic	122015-102	J4-J6	Connector, 11 Circuit, Header, .100 Ctr	
C229	Capacitor, 47 pF, 100 V, ±5%, Ceramic	122016-470	Ј7	Connector, Header, 60 Circuit, .1 Ctr	179021-060
C230-C238, C243-C249	Campaiton 1 HE 5031 1000 3000	122002 10/	J8-J11	Connector, 11 Circuit, Header, .100 Ctr	179118-011
6243-6249	Capacitor, .1 μF. 50 V, +80%-20%, Ceramic	122002-104	J14	Connector, 26 Circuit, Header, .1 X .1	
C250	Capacitor, 47 pF, 100 V, ±5%, Ceramic	122016-470	J1.1	Dual	179261-026
	Superior, 1. pr., 100 v. 25 v. Germine	122010 1,0	J15	Connector, 16 Circuit, Header, .1 X .1	179201-020
C251-C259,			JIJ	Dual	179261-016
C264-C273	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104		Data	1//201-010
	Ceramic		Q1, Q2	Transistor, 2N6044	133042-001
C274	Capacitor, 47 pF, 100 V, ±5%, Ceramic	122016-470	Q3	Integrated Circuit, 7905	137581-001
C275-C293,			Q4	Integrated Circuit, 7812	137597-001
C298, C299,			Q5	Transistor, 2N3904	133041-001
C306-C320	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104			
	Ceramic		Q6	Transistor, 2N3906	133040-001
0322	Capacitor, 10 µF, 35 V. Electrolytic	124000-106	<b>Q</b> 7	Transistor, 2N3904	133041-001
			Q8	Transistor, 2N3906	133040-001
C323-C326 C332, C333,	Capacitor, 10 pF, 100 V, ±5%, Ceramic	122016-100	Q9	Transistor, 2N3904	133041-001
C337-C343	Capacitor, .1 µF, 50 V, +80%-20%,	122002-104	Q10	Transistor, 2N3906	133040-001
	Ceramic		Q11-Q13	Transistor, 2N3904	133041-001
C344-C347	Capacitor, 100 pF, 100 V, ±5%, Ceramic				
C348-C352	Capacitor, .1 μF, 50 V, +80%-20%,	122002-104	R1-R26	Resistor, 100 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-101
	Ceramic		R29-R45	Resistor, 1 K $\Omega$ , $\pm$ 5%, 1/4 W	110000-102
025/			R46-R48	Resistor, 470 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-471
C356 C358	Capacitor, 10 μF, 35 V, Electrolytic Capacitor, .1 μF, 50 V, +80%-20%,	124000-106 122002-104	R49-R54	Resistor, $4.7 \text{ K} \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$	110000-472
	Ceramic		R55	Resistor, $100 \Omega$ , $\pm 5\%$ , $1/4 W$	110000-101
C359, C360	Capacitor, 1000 pF, 100 V, Ceramic	122015-102	R57, R58	Resistor, 1 K Ω, ±5%, 1/4 W	110000-102
C369-C377,			R61	Resistor, 4.7 K Ω, ±5%, 1/4 W	110000-472
2379	Capacitor, .1 µF, 50 V, +80%-20%, Ceramic	122002-104	R62, R63	Resistor, 220 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-221
			R64-R67	Resistor, 5.6 K $\Omega$ , $\pm$ 5%, $1/4$ W	110000-562
CR1, CR2	Diode, MV5053, Light-Emitting	131027-002	R68	Resistor, 1 K Ω, ±5%, 1/4 W	110000-102
CR3, CR4	Diode, 1N914	131052-001	R69	Resistor, Metal Film, 56 K Ω, ±1%,	
CR5	Diode, 1N4002	131048-002		1/4 W	110011-5602
CR6	Diode, MV5053, Light-Emitting	131027-002	R70-R73	Resistor, 220 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-221
CR7, CR8	Diode, 1N4002	131048-002	R74, R75	Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W	110000-103
CR9-CR12	Díode, MV5053, Light-Emitting	131027-002	R76	Resistor, 220 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-221
CR13	Díode, 1N4002	131048-002	R77, R78	Resistor, 4.7 K Ω, ±5%, 1/4 W	110000-472
CR14	Diode, MV5053, Light-Emitting	131027-002	R79	Resistor, 47 K $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-473
CR17	Diode, 1N4733 A, 5.1 V, Zener	131009-206	R80, R81	Resistor, 1 K $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-102
CR18	Diode, 1N4002	131048-002	R82, R83	Resistor, 470 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-471
CR19	Diode, 1N4742 A, 12 V, Zener	131009-215	R84-R88	Resistor, $10 \text{ K} \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$	110000-103
CR20, CR23	Diode, 1N4002	131048-002	R89-R96	Resistor, 33 $\Omega$ , $\pm 5\%$ , $1/4$ W	110000-330

# Multisync PCB Assembly, Continued Parts List

R164-R167 Resistor, 470 $\Omega$ , ±5%, 1/4 W 110000-471 WD-DIS Test Point R168-R171 Resistor, 10 K $\Omega$ , ±5%, 1/4 W 110000-103 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC3 Crystal, 32.000, Oscillato XOSC4 Cry	179178-002 *B". 160031-008 179051-001 179051-001 179051-001		
R102-R107 Resistor. 33 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-330 SPEED Connector. Rcpt, 2 Ckt NOTE: Place receptacle for SPEED on R113-R115 Resistor. 100 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-101 SW1 Switch, 8 Pos DIP R116-R123 Resistor, 220 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-330 SW1 Switch, 8 Pos DIP R124 Resistor, 220 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-102 TP++1005V1 Test Point R125-R131 Resistor. 1 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-102 TP++1015V1 Test Point R132 Resistor, 4.7 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-472 TP++1015V1 Test Point R134 Resistor, 1 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-102 TP++1015V1 Test Point R155 Resistor, 0.2 $\pm 5\%$ , 1/4 W 110000-621 TP3, TP-TP5V1, TP-TP22V1 Test Point R156-R159 Resistor, 0.6 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-562 Resistor, 0.6 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-562 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 VCLK Connector, Rcpt, 2 Ckt VCLK. Connector, 6 Ckt, Heade R162, R163 Resistor, 150 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-151 NOTE: Place receptable for VCLK on CR164-R167 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 Test Point R168-R171 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 Test Point R175 Resistor, 91 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 Test Point R176 Resistor, 91 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 Test Point R177, R178 Resistor, 100 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-101 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R176 Resistor, 100 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	179178-002 *B". 160031-008 179051-001 179051-001 179051-001		
R113-R115 Resistor, $100 \ \Omega, \pm 5\%$ , $1/4 \ W$ 110000-101 R116-R123 Resistor, $33 \ \Omega, \pm 5\%$ , $1/4 \ W$ 110000-330 SW1 Switch, 8 Pos DIP R124 Resistor, $220 \ \Omega, \pm 5\%$ , $1/4 \ W$ 110000-221 TP++1005V1 Test Point Test Point R125-R131 Resistor, 1 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-102 TP++1005V2 Test Point Test Point R132 Resistor, 4 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-472 TP++1012V1 Test Point Test Point R134 Resistor, 1 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-102 TP++1015V1 Test Point Test Point Test Point R144 Resistor, 620 $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-621 TP3, TP-TP5V1, TP-TP22V1 Test Point R155 Resistor, 0 $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-501 Test Point Test Point R156-R159 Resistor, 5.6 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-622 R160, R161 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 VCLK Connector, Rcpt, 2 Ckt VCLK. Connector, 6 Ckt, Heade R164-R167 Resistor, 150 $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 WD-DIS Test Point R175 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 Test Point R175 Resistor, 91 $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R177, R178 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-101 R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R177, R178 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R177, R178 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R194 Resistor, 10 K $\Omega, \pm 5\%$ , $1/4 \ W$ 110000-103 XOSC4 Crystal, 32.000, Oscillato R195 R195 R195 R	160031-008 179051-001 179051-001 179051-001		
R124 Resistor, 220 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-221 TP++1005V1 Test Point R125-R131 Resistor, 1 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-102 TP++1015V1 Test Point Test Point R132 Resistor, 4.7 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-472 TP++1015V1 Test Point Test Point R134 Resistor, 1 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-102 TP++1015V1 Test Point Test Point R144 Resistor, 620 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-621 TP3, TP-TP5V1, TP-TP22V1 R155 Resistor, 0 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-501 Test Point Test Point R156-R159 Resistor, 5.6 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-562 R160, R161 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 VCLK Connector, Rcpt, 2 Ckt VCLK. Connector, 6 Ckt, Heade R162, R163 Resistor, 150 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-151 NOTE: Place receptable for VCLK on "CR168-R171 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 Test Point R168-R171 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 Test Point R175 Resistor, 91 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R177, R178 Resistor, 100 $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 XOSC4 Crystal, 32.000, Oscillato XOSC4 Crystal, 32.000, Oscillato R177, R178 Resistor, 10 K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 13755	179051-001 179051-001 179051-001		
R125-R131 Resistor, $1 \text{ K } \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$ 110000-102 TP++1005V2 Test Point Test Point R132 Resistor, $4.7 \text{ K } \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$ 110000-102 TP++1015V1 Test Point Test Point TP++1015V1 Test Point Test	179051-001 179051-001		
R132 Resistor, $4.7 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-472 TP++1012V1 Test Point TP++1015V1 Test Point Test Po	179051-001 179051-001		
R134 Resistor, $1 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-102 TP++1015V1 Test Point  R144 Resistor, $620 \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-621 TP3, TP-TP5V1, TP-TP22V1  R155 Resistor, $0 \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-501 Test Point  R156-R159 Resistor, $5.6 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-562  R160, R161 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103 VCLK Connector, $6 \text{ Ckt}$ , Heade NOTE: Place receptable for VCLK on "CR164-R167 Resistor, $150 \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-151 NOTE: Place receptable for VCLK on "CR168-R171 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103  R175 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-910 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R176 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101  R178 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101  R194 Resistor, $10 \text{ K } \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103  *Acceptable substitute is part no. 13753-64K x 4 VRAM, 120 nsec, or part no. 1	179051-001		
R144 Resistor, 620 $\Omega$ , ±5%, 1/4 W 110000-621 TP3, TP-TP5V1, TP-TP22V1 Test Point Test			
R155 Resistor, $0 \Omega$ , $\pm 5\%$ , $1/4$ W 110005-001 Test Point R156-R159 Resistor, $5.6$ K $\Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 VCLK Connector, Rcpt, $2$ Ckt VCLK. Connector, $6$ Ckt, Heade R162, R163 Resistor, $150 \Omega$ , $\pm 5\%$ , $1/4$ W 110000-151 NOTE: Place receptable for VCLK on "C R164-R167 Resistor, $470 \Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 WD-DIS Test Point R168-R171 Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4$ W 110000-103 R175 Resistor, $91 \Omega$ , $\pm 5\%$ , $1/4$ W 110000-910 XOSC1 Crystal, $32.000$ , Oscillato XOSC2 Crystal, $48$ Mhz, Oscillato XOSC2 Crystal, $48$ Mhz, Oscillato R176 Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 R194 Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 $XOSC1$ Crystal, $32.000$ , Oscillato XOSC2 Crystal, $48$ Mhz, Oscillato R177, R178 Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4$ W 110000-101 $XOSC4$ Crystal, $XOSC4$ Crystal, $XOSC4$ Crystal, $XOSC4$ Crystal, $XOSC4$ Crystal, $XOSC4$ R177, R178 Resistor, $XOSC4$ R177, R178 R178 R178 R178 R178 R178 R178 R179 R179 R179 R179 R179 R179 R179 R179	179051-001		
R156-R159 Resistor, $5.6 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-562 R160, R161 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103 VCLK Connector, Rcpt, 2 Ckt VCLK. Connector, 6 Ckt, Heade NOTE: Place receptable for VCLK on "CR164-R167 Resistor, $470 \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-151 NOTE: Place receptable for VCLK on "CR168-R171 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103 R175 Resistor, $91 \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-910 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R176 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-101 Resistor, $10 \text{ K} \Omega, \pm 5\%, 1/4 \text{ W}$ 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1			
R160, R161 Resistor, $10 \text{ K} \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-103 VCLK Connector, Rcpt, $2 \text{ Ckt}$ VCLK. Connector, $6 \text{ Ckt}$ , Heade R162, R163 Resistor, $150 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-151 NOTE: Place receptable for VCLK on "CR164-R167 Resistor, $470 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-471 WD-DIS Test Point R168-R171 Resistor, $10 \text{ K} \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-103 Resistor, $91 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-910 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato R176 Resistor, $100 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-101 Resistor, $100 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-101 Resistor, $100 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-101 Resistor, $100 \Omega, \pm 5\%$ , $1/4 \text{ W}$ 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	179051-001		
R162, R163 Resistor, 150 $\Omega$ , ±5%, 1/4 W 110000-151 NOTE: Place receptable for VCLK on "CR164-R167 Resistor, 470 $\Omega$ , ±5%, 1/4 W 110000-471 WD-DIS Test Point NOTE: Place receptable for VCLK on "CR168-R171 Resistor, 10 K $\Omega$ , ±5%, 1/4 W 110000-103 Resistor, 91 $\Omega$ , ±5%, 1/4 W 110000-910 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC3 Resistor, 10 K $\Omega$ , ±5%, 1/4 W 110000-101 Resistor, 100 $\Omega$ , ±5%, 1/4 W 110000-101 Resistor, 10 K $\Omega$ , ±5%, 1/4 W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	,		
R162, R163 Resistor, 150 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-151 NOTE: Place receptable for VCLK on "CR164-R167 Resistor, 470 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-471 WD-DIS Test Point R168-R171 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC3 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-680 XOSC4 Crystal, 32.000, Oscillato XOSC4 Resistor, 100 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	179178-002		
R164-R167       Resistor, $470 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-471       WD-DIS       Test Point         R168-R171       Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-103       WD-DIS       Test Point         R175       Resistor, $91 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-910       XOSC1       Crystal, 32.000, Oscillato XOSC2         R176       Resistor, $68 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-680       XOSC4       Crystal, 32.000, Oscillato Crystal, 32.000, Oscillato R177, R178         R177, R178       Resistor, $100 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-101         R194       Resistor, $10 K \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-103       *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	er, .100 Ctr 179177-006		
R168-R171       Resistor, $10 \text{ K} \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$ 110000-103       XOSC1       Crystal, 32.000, Oscillato XOSC2         R175       Resistor, $91 \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$ 110000-910       XOSC1       Crystal, 32.000, Oscillato XOSC2         R176       Resistor, $68 \Omega$ , $\pm 5\%$ , $1/4 \text{ W}$ 110000-680       XOSC4       Crystal, 32.000, Oscillato Crystal, 32.000, Oscilla	NOTE: Place receptable for VCLK on "QB/2".		
R175 Resistor, 91 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-910 XOSC1 Crystal, 32.000, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC2 Crystal, 48 Mhz, Oscillato XOSC4 Crystal, 32.000, Oscillato R176 Resistor, 100 $\Omega$ , $\pm 5\%$ , 1/4 W 110000-101 Resistor, 10 K $\Omega$ , $\pm 5\%$ , 1/4 W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1	179051-001		
R176 Resistor, $68 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-680 XOSC2 Crystal, 48 Mhz, Oscillato XOSC4 Crystal, 32.000, Oscillato XOSC4 Crystal, 32.000, Oscillato R177, R178 Resistor, $100 \Omega$ , $\pm 5\%$ , $1/4 W$ 110000-101 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1			
R176 Resistor, $68  \Omega$ , $\pm 5\%$ , $1/4  W$ 110000-680 XOSC4 Crystal, 32.000, Oscillato R177, R178 Resistor, $100  \Omega$ , $\pm 5\%$ , $1/4  W$ 110000-101 Resistor, $10  K  \Omega$ , $\pm 5\%$ , $1/4  W$ 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1			
R177, R178 Resistor, 100 Ω, ±5%, 1/4 W 110000-101 R194 Resistor, 10 K Ω, ±5%, 1/4 W 110000-103 *Acceptable substitute is part no. 13755 64K x 4 VRAM, 120 nsec, or part no. 1			
64K x 4 VRAM, 120 nsec, or part no. 1	114000-002		
DED Toot Boiet	53-001, Integrated Circuit,		
RED. Test Point 179051-001 Circuit, 64K x 4, VR.4.M, 100 nsec	3/335-005, Integrated		
RESET. Test Point 179051-001			
RN1, RN2 Resistor Network, 470X9, ±5%, 118010-471 1/8 W, SIP (10-pin)			
RN3-RN5 Resistor Network, R2R Ladder 118015-001			
tN6 Resistor Network, 4.7KX9, ±5%, 118010-472 1/8 W, SIP (10-pin)			
COM Connector, 11 Circuit, Header, 100 Ctr 179118-011			



HODIFICATION TO 044094-01 REV 2 PCB'S:
RDO A ZXF (RSY3 J.V.M. RESISTOR (1100Z7-ZZ3
RT IC 110 DETHERN PING 14 RMD 16. MOUNT
THE RESISTOR VERTICALLY.

Figure 4-9 DS III PCB Assembly A049095-01 A

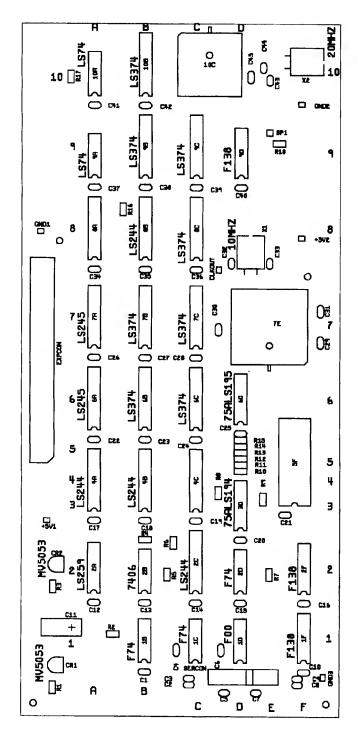


Figure 4-10 DSPCOM PCB Assembly A049348-01 A

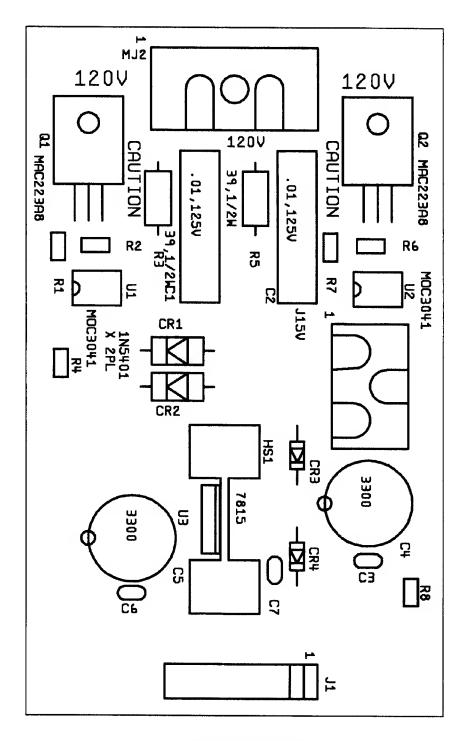


Figure 4-11 Steel Talons Rump Thump Assembly A049536-01 A

## Steel Talons Rump Thump PCB Assembly Parts List

Designator —	Description	Part No.	Description	Designator	Part No.
(HS1)	Nut/Washer Assy, 6-32, Zinc	177026-1036			
(HS1)	Screw, Pan, 6-32X3/8, X-Rec, Cadmium	72-1606S	R1, R2	Resistor, 330 $\Omega$ , $\pm 5\%$ , 1/8 W	110027-331
C1, C2	Capacitor, .01 µF, 125 V RMS, Ceramic Disc	120010-103	R3	Resistor, 39 Ω, ±5%, 1/2 W	110001-390
C3	Capacitor, .1 μF, 50 V, +80%-20%, Ceramic	122002-104	R4	Resistor, 270 Ω, ±5%, 1/8 W	110027-271
C <sub>4</sub>	Capacitor, 3300 μF, 25 V, Electrolytic	123003-338	R5	Resistor, 39 $\Omega$ , $\pm$ 5%, 1/2 W	110001-390
CR1, CR2	Díode, 1N5401	131051-002	R6, R7	Resistor, 330 Ω, ±5%, 1/8 W	110027-331
CR3, CR4	Diode, 1N4001	131048-001	R8	Resistor, 270 Ω, ±5%, 1/8 W	110027-271
HS1	Heat Sink, TO-220, 1.5 X .5	178190 - 124			110027 271
			U1, U2	Opto-Iso, Triac, MOC3041	138008-001
JI	Connector, 11 Circuit, Header, 100 Ctr. Key 2	179118-011	U3	Integrated Circuit, 7815	137598-001
J15V	Connector, 6 Circuit, Header, .250 Ctr	179069-006	(HS1)	Compound, Thermal	107031-001
MJ2	Connector, 3 Ckt, Header, .250 Ctr	179069-003		1	10.007 001
Q1, Q2	Triac, 600 V/25 A, MAC223A8	133053-001			

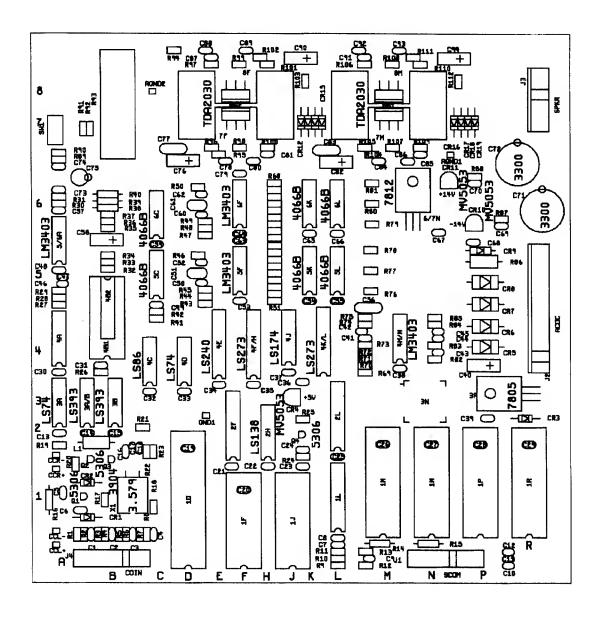


Figure 4-12 SAIIS (Audio) PCB Assembly A048479-XX A

#### SAIIS PCB Assembly Parts List

Part No.	Description	Designator	Part No.	Description	Designato
201	1 10:			•	
3N	Integrated Circuit, MSM6295	137607-001	2H	Integrated Circuit, 74LS138	137177-001
1D	Integrated Circuit, 6502A	137577-001	4J	Integrated Circuit, 74LS174	137122-001
1J	Integrated Circuit, RAM, 8KX8, 100 ns6	137535-004	4E	Integrated Circuit, 74LS240	137251-001
lL	Integrated Circuit, SCOM	137526-001	4F/H, 4K/L	Integrated Circuit, 74LS273	137040-001
≨B1	Integrated Circuit, YM2151	137401-001	3B, 3A/B	Integrated Circuit, 74LS393	137146-001
			3A, 4D	Integrated Circuit, 74LS74	137023-001
ίΑ	Integrated Circuit, YM3012	137402-001	4C	Integrated Circuit, 74LS86	137079-001
.M	EPROM, 200 ns, 128KX8	136087-5002		0 /	4,77 077 001
R	EPROM, 200 ns, 128KX8	136087-5005	3P	Integrated Circuit, 7805	137596-001
.F	EPROM, 200 ns, 64KX8	136087-5001	6/7N	Integrated Circuit, 7812	137597-001
			5F, 6F, 4M/N,		137673-001
₽F	GAL16V8, 25 ns	136085-1038	5/6A	LM3403	137073-001
L	GAL16V8, 25 ns	136085-1039	7F, 7M,	Integrated Circuit, TDA2030	137301-001
C1-C4, C13-	Capacitor, .1µF, 50V,	122002-104	8F, 8M	megrated chedit, 1DA2000	13/301-001
C16,C19-C39,	+80%-20%, Ceramic		L1	Inductor, 100µH	141024 001
241, C48, C49			R16	•	141024-001
55, C57, C59				Resistor, 0 Ω, 5%, 1/4W	110005-001
70, C74, C78			R97, R100,	Resistor, 1 Ω, 5%, 1/8W	110027-010
C84-C89, C91-			R106, R109	D (	
	0,5		R52, R61, R85, R94	Resistor, 10 Ω, 5%, 1/8W	110027-100
56	Capacitor, .1µF, 50V, 10%, Ceramic	122015-104	R24	Resistor, 100K Ω, 5%, 1/8W	110027-104
77, C83	Capacitor, .22µF, 50V, 10%, Ceramic	122015-224	R9, R18,	Resistor, 10K Ω, 5%, 1/8W	110027-103
243, C46,	Capacitor, 1000pF, 100V, 10%, Ceramic	122015-102	R26, R51, R60,	R75	
47, C50, C60			R44, R45,	Resistor, 12K Ω, 5%, 1/8W	110027-123
9-C12, C18	Capacitor, 100pF, 100V, 5%, Ceramic	122016-101	R48, R49		
40, C58,	Capacitor, 10µF, 25V, Electrolytic	124009-106	R22, R23	Resistor, 150K Ω, 5%, 1/8W	110027-154
76, C82, C90	C94	124009-100	R33, R36, R73	Resistor, 15K Ω, 5%, 1/8W	110027-153
552, C62	Capacitor, 2200pF, 50V, 10%, Ceramic	122015 222	R76, R <b>7</b> 9	Resistor, 160K Ω, 5%, 1/8W	110027-164
51, C61	Capacitor, 3300pF, 50V, 5%, NPO	122015-222	110001 101		
71, C72	Capacitor, 3300µF, 25V, Electrolytic	122019-332	110001-181	Resistor, 180 Ω, 5%, 1/2W	R86
45		123003-338	R1. R3, R5,	Resistor, 1K Ω, 5%, 1/8W	110027-102
1)	Capacitor, 3900pF, 50V, 10%, Ceramic	122015-392	R7, R12, R13,		
17	O		R20, R87-R89,		
17	Capacitor, 39pF, 100V, 5%, Ceramic	122016-390	R102, R104, R1	.11	
42, C44	Capacitor, 6800pF, 50V, 10%, Ceramic	122015-682	R43, R47,	Resistor, 20K Ω, 5%, 1/8W	110027-203
	Connector, 11 CKT, Header,	179118-011	R54, R63		
	.100 CTR, KEY 4		R19	Resistor, 220 Ω, 5%, 1/8W	110027-221
	Connector, 11 CKT, Header,	179118-011			
	.100 CTR, KEY 5		R25	Resistor, 240 Ω, 5%, 1/8W	110027-241
			R71Resistor, 27	7K Ω, 5%, 1/8W	110027-273
	Connector, 12 CKT, Header,	179213-012	R74	Resistor, 2K Ω, 5%, 1/8W	110027-202
	.156 CTR, KEY 11		R57, R66	Resistor, 3.3K Ω, 5%, 1/8W	110027-332
		179213-006			<b>35-</b>
	.156 CTR, KEY 3		R69, R70	Resistor, 3.9K Ω, 5%, 1/8W	110027-392
R1, CR2,	Diode, 1N4001	131048-001	R34, R37	Resistor, 30K Ω, 5%, 1/8W	110027-303
R12–CR19			R77, R80	Resistor, 330K Ω, 5%, 1/8W	110027-334
R5-CR8	Diode, 1N5401	131051-002			11002/-334
3	Diode 1NS919	131035 001	R59, R68,	Resistor, 33K Ω, 5%, 1/8W	110027-333
		131025-001	R96, R98, R99,		
R9	Diode, 1N754A, 6.8V, Zener	131002-001	R103, R105, R1	•	
R4, CR10,	Di Lagraga e i		R108, R110, R1	12	
	** a	131027-002	R56, R65	Resistor, 39K Ω, 5%, 1/8W	110027-393
S1, HS2	Heat Sink, TDA2030	178190-032		Resistor, 470 Ω, 5%, 1/8W	110027-471
C, 5K, 5L C, 6K, 6L	Integrated Circuit, 4066B	137580-001,	R30, R90	=-,	

### SAIIS PCB Assembly, Continued Parts List

Part No.	Description	Designator	Part No.	Description	Designator
R53, R62	Resistor, 5.1K Ω, 5%, 1/8W	110027-512	1F, 1J	Socket, 28 Pin, .600	179257-028
R27	Resistor, 560 Ω, 5%, 1/8W	110027-561			
R82, R84	Resistor, 6.8K Ω, 5%, 1/8W	110027-682	1M,1N,1P,1R	Socket, 32 Pin, .600	179257-032
R78, R81	Resistor, 620K Ω, 5%, 1/8W	110027-624	1D	Socket, 40 Pin, .600	179257-040
			CCL+, CCL-,	Test Point	179051-001
R32, R35, R72	Resistor, 7.5K Ω, 5%, 1/8W	110027-752	CCR+, CCR-, GND1,		
R55, R64	Resistor, 82K Ω, 5%, 1/8W	110027-823	AGND1, AGND2		
R198, 199, R200, R201	Resistor, 100K $\Omega$ , 5%, 1/8W	110027-104	Q3	Transistor, 2N3904	133041-001
R202, R203			Q1, Q2, Q4	Transistor, 2N5306	133033-001
			X1	Crystal, 3.579 MHz	144007-001
+A	Socket, 16 Pin, .300	179259-016	(HS1, 2)	Screw, Pan-Head, 6-32 x 3/8, Zinc	72-1606S
L. 2F. 2L	Socket, 20 Pin, .300	179259-020	(HS1, 2)	Nut-Washer Assy., 6-32, Zinc	177026-1036
B1	Socket, 24 Pin, .600	179257-024	(HS1, 2)	Compound, Thermal	107031-001

